

Mori Seiki
SL 25 MC



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name
8 010 66 005	Axial drilling and milling head ER 32
	Weight [kg]: 3.440
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 60.00
	Shank type: BMT
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: EXT
8 010 66 015	Axial drilling and milling head ER 32 IC
	Weight [kg]: 3.480
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 60.00
	Shank type: BMT
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: IC/Ext
8 019 64 000	Axial drilling and milling head ER 16
	Weight [kg]: 7.820
	Notation: offset
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 60.00
	Shank type: BMT
	Tool adaption: ER 16
	Gear ratio [i]: 1:3
	Torque max [Nm]: 16
	Rotation max [1/min]: 18000
	Rotating direction: opposite
	Coolant: EXT
	Offset [mm]: 50
8 030 66 012	Radial drilling and milling head ER 32 IC
	Weight [kg]: 7.490
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 60.00
	Shank type: BMT
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 90

Part-#	Name	
8 224 25 001	Universal turning holder sq. 25	
	Weight [kg]:	4.760
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	EXT
	Please note:	long version
8 224 25 015	Universal turning holder sq. 25 IC	
	Shank type:	BMT
	Machine adaption:	Centering key b 18
	Tool adaption:	Sq. 25
		Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	long version, key rail
8 240 28 067	Boring bar holder Ø 32 - slotted	
	Weight [kg]:	5.240
	Version:	long; slotted
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Ø 32
	Coolant:	EXT
	Center distance [mm]:	40
8 240 29 002	Boring bar holder Ø 40	
	Weight [kg]:	3.920
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	40
8 240 29 007	Boring bar holder Ø 40	
	Weight [kg]:	6.180
	Version:	long
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	40
8 240 29 021	Boring bar holder Ø 50	
	Weight [kg]:	5.330
	Version:	long version
	Shank type:	BMT
	Machine adaption:	Centering key slot b 25
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Center distance [mm]:	40

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Part-#	Name
8 251 25 002	Combi double turning holder sq. 25 Weight [kg]: 5.290 Shank type: BMT Machine adaption: Centering key slot b 25 Tool adaption: Sq. 25 Sq. 25 Coolant: EXT

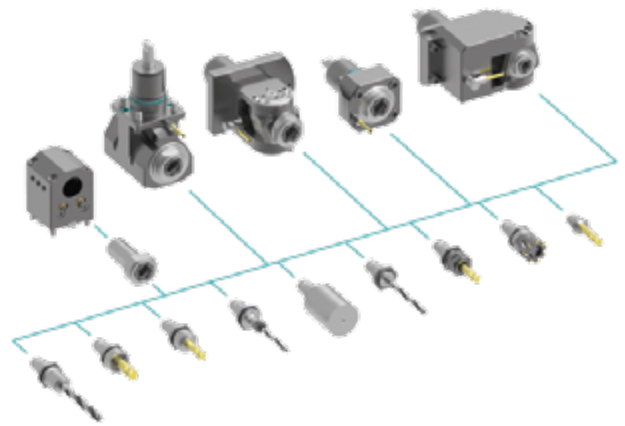
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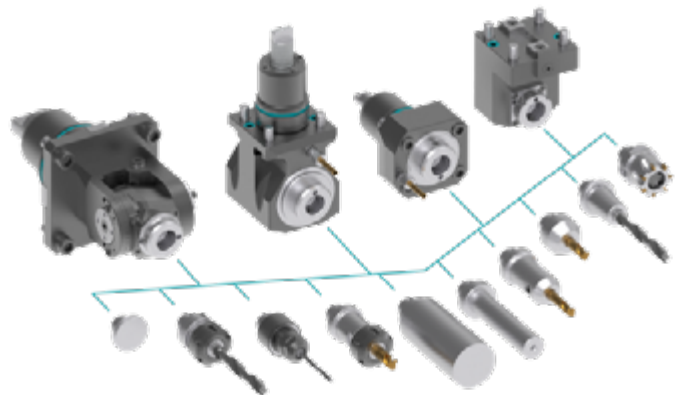
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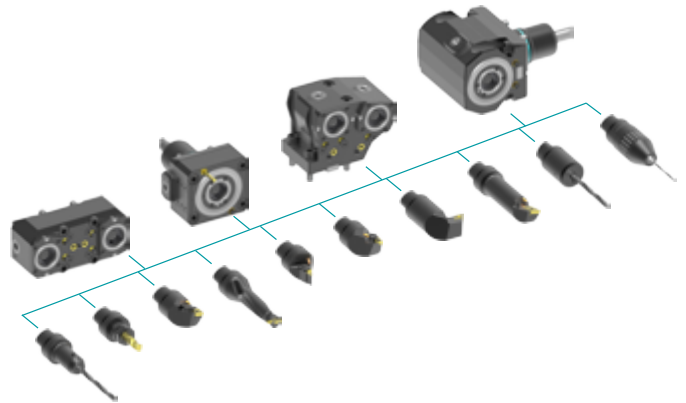
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