SPINNER

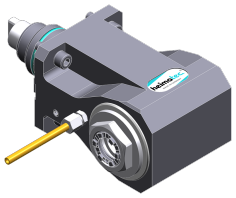
TTS 85 /-XL - BMT 45

Part-#	Tool adaption	Rotation max [1/min]	Gear ratio	Coolant	Pressure max.	Center distance
Axial drilling and milling head						
8 010 45 135	**ER 25 A - u-tec**	15.000	1:1	EXT	--	**--**
8 010 45 213	**ER 25 A - u-tec**	15.000	1:1	IC/Ext	100 bar	**--**
Radial drilling and milling head						
8 030 45 612	**ER 25 A - u-tec**	10.000	1:1	EXT	--	**100 mm**
8 030 45 613	**ER 25 A - u-tec**	10.000	1:1	IC/Ext	140 bar	**100 mm**
Radial drilling and milling head, double spindle						
8 039 45 156	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**100 mm**

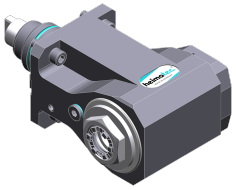
Illustrations similar.

8 010 45 135

8 010 45 213



8 030 45 612



8 030 45 613

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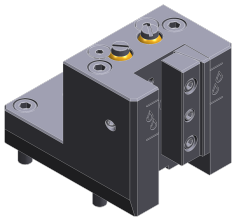
SPINNER

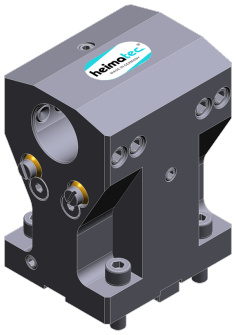
TTS 85 /-XL - BMT 45

Part-#	Tool adaption	Coolant	Pressure max.	Center distance
Universal turning holder				
8 224 04 074	**Sq. 20**	IC/Ext	100 bar	--
8 224 05 040	**Sq. 25**	IC/Ext	100 bar	--
Boring bar holder				
8 240 07 020	**Ø 25**	IC/Ext	--	**100 mm**
8 240 08 023	**Ø 32**	IC/Ext	--	**100 mm**
8 240 09 018	**Ø 40**	IC/Ext	--	**100 mm**
Double boring bar holder				
8 249 08 005	**Ø 32**	IC/Ext	100 bar	**100 mm**
Double turning holder				
8 251 04 070	**Sq. 20**	IC/Ext	100 bar	--
8 251 05 015	**Sq. 25**	IC/Ext	100 bar	--
Multiple boring bar holder				
8 253 07 075	**Ø 25**	IC/Ext	100 bar	--
8 253 08 013	**Ø 32**	IC/Ext	100 bar	--
Multiple turning holder				
8 259 01 015	**Sq. 20**	EXT	--	--
8 259 01 016	**Sq. 20**	IC/Ext	100 bar	--
Multiple boring bar holder, double				
8 259 07 008	**Ø 25**	IC/Ext	100 bar	--
8 259 08 001	**Ø 32**	IC/Ext	140 bar	--
Cut-off holder, height adjustable				
8 320 02 012	**Clampshaft SH 26**	IC/Ext	70 bar	--

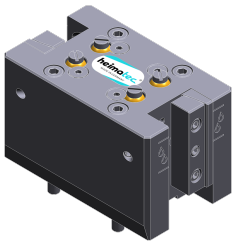
Illustrations similar.



8 224 04 074



8 249 08 005



8 251 04 070

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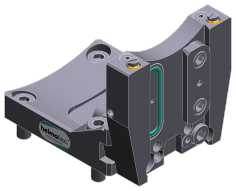
10/2026

SPINNER

TTS 85 /-XL - BMT 45

Part-#	Tool adaption	Coolant	Pressure max.	Center distance
8 320 03 011	**Clampshaft SH 32**	IC/Ext	70 bar	--

Illustrations similar.



8 320 03 011

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