

Mori Seiki

ZL 15

M/MC/SM/SMC



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

***OUR PRODCUTS**

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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The current version of our General Terms and Conditions can be found on our website.

Part-#	Name
8 030 45 054	Radial drilling and milling head ER 25 IC
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 40.00
	Shank type: BMT
	Tool adaption: ER 25
	Gear ratio [i]: 1:1
	Torque max [Nm]: 16
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 54
8 030 46 285	Radial drilling and milling head HT 4
	Weight [kg]: 3.970
	Tool drive: Flat (~DIN 1809)
	Shank size [mm]: 40.00
	Shank type: BMT
	Tool adaption: HT 4
	Gear ratio [i]: 1:1
	Torque max [Nm]: 16
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 54
8 240 18 014	Boring bar holder Ø 32
	Weight [kg]: 2.340
	Shank type: BMT
	Machine adaption: Centering key slot b 20
	Tool adaption: Ø 32
	Coolant: IC/Ext
	Center distance [mm]: 35
8 240 18 015	Boring bar holder Ø 32
	Weight [kg]: 2.500
	Shank type: BMT
	Machine adaption: Centering key slot b 20
	Tool adaption: Ø 32
	Coolant: IC/Ext
	Please note: Special version
8 251 14 003	Combi double turning holder sq. 20
	Weight [kg]: 3.600
	Employment for: Main- and sub spindle
	Shank type: BMT
	Machine adaption: Centering key slot b 20
	Tool adaption: Sq. 20
	Sq. 20
	Sq. 20
	Sq. 20
	Coolant: EXT

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Part-#	Name
8 253 17 011	Double boring bar holder Ø 25 Weight [kg]: 3.630 Shank type: BMT Machine adaption: Centering key slot b 20 Tool adaption: Ø 25 Coolant: IC/Ext Center distance [mm]: 35/75



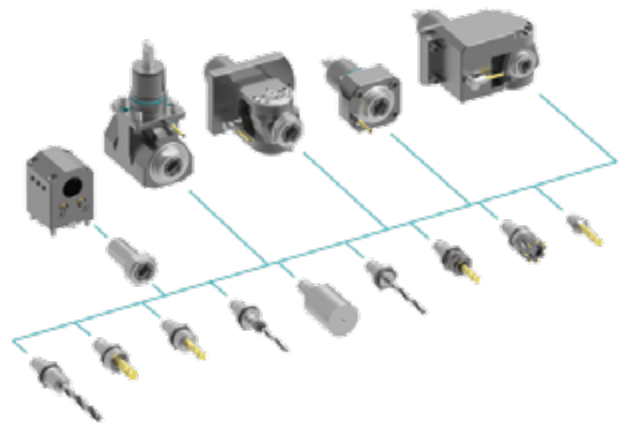
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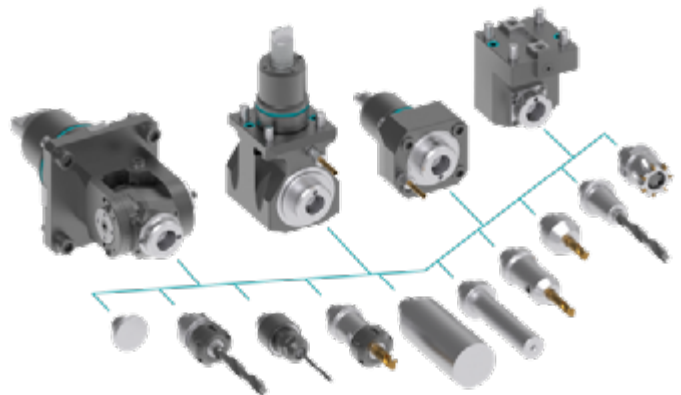
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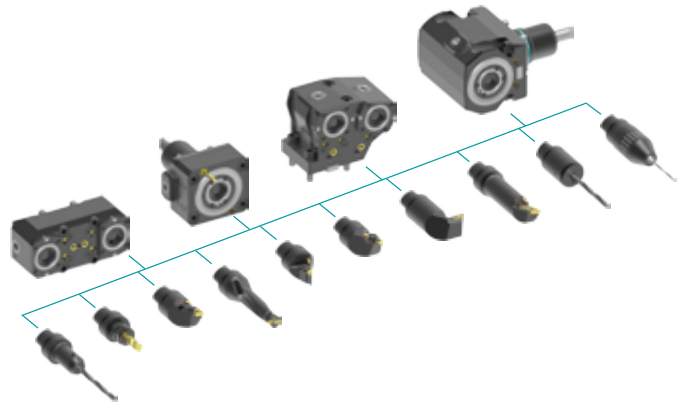
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