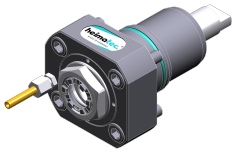
Nakamura

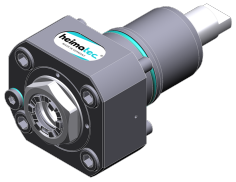
AS-200LS - 12 Stationen

Part-#	Tool adaption	Rotation max [1/min]	Gear ratio	Coolant	Pressure max.	Center distance
Axial drilling and milling head						
8 010 55 109	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**--**
8 010 55 111	**ER 25 A - u-tec**	15.000	1:1	IC/Ext	100 bar	**--**
8 010 56 151	**ER 32 A - u-tec**	12.000	1:1	EXT	--	**--**
8 010 56 153	**ER 32 A - u-tec**	15.000	1:1	IC/Ext	100 bar	**--**
Radial drilling and milling head						
8 030 55 238	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**65 mm**
8 030 55 239	**ER 25 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**65 mm**
8 030 55 240	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**75 mm**
8 030 55 241	**ER 25 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**75 mm**
8 030 56 235	**ER 32 A - u-tec**	12.000	1:1	EXT	140 bar	**65 mm**
8 030 56 236	**ER 32 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**65 mm**
8 030 56 237	**ER 32 A - u-tec**	12.000	1:1	EXT	--	**75 mm**
8 030 56 238	**ER 32 A - u-tec**	12.000	1:1	IC/Ext	140 bar	**75 mm**
Radial drilling and milling head, double spindle						
8 039 55 042	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**65 mm**
8 039 55 047	**ER 25 A - u-tec**	12.000	1:1	EXT	--	**75 mm**
8 039 56 016	**ER 32 A - u-tec**	12.000	1:1	EXT	--	**65 mm**
Universal head						
8 040 54 032	**ER 16 A - u-tec**	12.000	1:1	EXT	140 bar	**46 mm**
Universal head, offset						
8 043 54 000	**ER 16 A - u-tec**	6.000	1:1	EXT	--	**69 mm**
8 043 54 001	**ER 16 A - u-tec**	6.000	1:1	IC/Ext	140 bar	**69 mm**
8 043 55 001	**ER 25 A - u-tec**	6.000	1:1	EXT	--	**69 mm**
8 043 55 022	**ER 25 A - u-tec**	6.000	1:1	IC/Ext	140 bar	**69 mm**

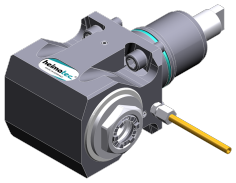
Illustrations similar.



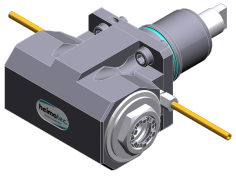
8 010 55 109



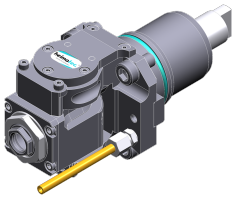
8 010 55 111



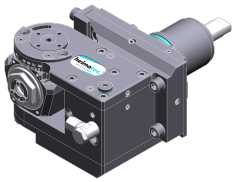
8 030 55 238



8 039 55 042



8 040 54 032



8 043 54 000

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

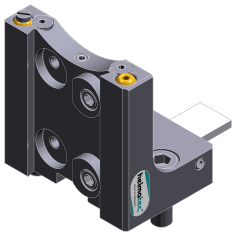
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

Nakamura

AS-200LS - 12 Stationen

Part-#	Tool adaption	Coolant	Pressure max.	Center distance
Cut-off holder				
8 224 13 007	**Clampshaft SH 32**	EXT	--	**--**
Universal turning holder				
8 224 14 016	**Sq. 20**	IC/Ext	100 bar	**--**
8 224 15 002	**Sq. 25**	EXT	--	**--**
8 224 15 062	**Sq. 25**	IC/Ext	140 bar	**--**
Boring bar holder				
8 240 17 005	**Ø 25**	IC/Ext	140 bar	**75 mm**
8 240 18 010	**Ø 32**	IC/Ext	140 bar	**75 mm**
8 240 19 009	**Ø 40**	IC/Ext	140 bar	**75 mm**
Double turning holder				
8 251 11 003	**Sq. 20**	EXT	--	**--**
8 251 12 006	**Sq. 25**	EXT	--	**--**
8 251 15 048	**Sq. 25**	IC/Ext	100 bar	**--**
Combi multiple holder				
8 251 14 079	**Sq. 20**	IC/Ext	100 bar	**--**
Multiple boring bar holder				
8 253 17 013	**Ø 25**	IC/Ext	140 bar	**--**
Cut-off holder, height adjustable				
8 320 12 010	**Clampshaft SH 26**	IC/Ext	70 bar	**--**
8 320 13 002	**Clampshaft SH 32**	IC/Ext	70 bar	**--**

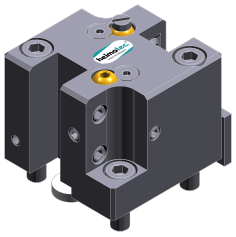
Illustrations similar.



8 224 13 007

8 224 14 016

8 240 17 005



8 251 11 003

© heimatec GmbH • Subject to technical changes.

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com