TOOL CATALOGUE

heimatec®

Nakamura

# JX-250 Ø65/75 Std. Revolver links

10/2026

# High-tech from heimatec -
## heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

### *OUR PRODCUTS

Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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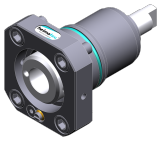
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 010 55 033** | **Axial milling and drill holder ER 25 AX UT** | |
| | Weight [kg]: | 2.830 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| **8 010 55 109** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 2.600 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| **8 010 55 111** | **Axial drilling and milling head ER 25 AX UT IC** | |
| | Weight [kg]: | 3.000 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 15000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Dryrun possible |
| **8 010 56 031** | **Axial drilling and milling head HT 4 IC** | |
|  | Weight [kg]: | 1.760 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | short version |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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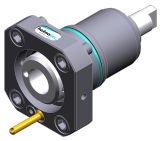
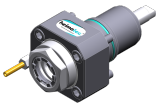
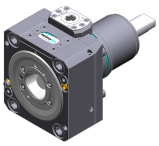
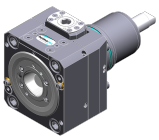
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 010 56 032** | **Axial drilling and milling head HT 4** | |
|  | Weight [kg]: | 1.740 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | short version |
| **8 010 56 063** | **Axial milling and drill holder ER 32 AX UT** | |
|  | Weight [kg]: | 3.000 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| **8 010 56 110** | **Axial drilling and milling head C 4** | |
|  | Weight [kg]: | 4.750 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Check applicability; tool length check ! |
| **8 010 56 111** | **Axial drilling and milling head C 4 IC** | |
|  | Weight [kg]: | 5.800 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Check applicability; tool length check ! |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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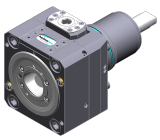
| Part-# | Name | |
|---|---|---|
| **8 010 56 120** | **Axial drilling and milling head C 4 IC** | |
|  | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 25 |
| | Please note: | Check applicability; tool length check ! |
| **8 010 56 140** | **Axial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 3.000 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| **8 010 56 144** | **Axial drilling and milling head HT 4 IC** | |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| **8 010 56 151** | **Axial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 2.770 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 010 56 153** | **Axial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 3.180 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 15000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| **8 011 54 006** | **Axial milling head universal arbor 3/4"** | |
| | Weight [kg]: | 2.910 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | Universal arbor 3/4" (19,05mm) |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| **8 011 55 015** | **Axial milling head universal arbor 22** | |
| | Weight [kg]: | 3.000 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | Universal arbor 22 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| **8 013 54 005** | **Axial drilling and milling head ER 16 AX UT** | |
| | Weight [kg]: | 2.200 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 24000 |
| | Rotating direction: | same |
| | Coolant: | EXT |


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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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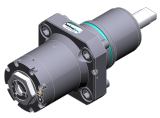
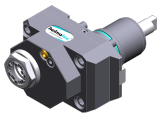
| Part-# | Name | |
|---|---|---|
| **8 013 54 007** | **Axial drilling and milling head ER 16 AX UT IC** | |
|  | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:4 |
| | Torque max [Nm]: | 5 |
| | Rotation max [1/min]: | 24000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 80 |
| **8 019 54 055** | **Axial drilling and milling head ER 16 M IC** | |
| | Weight [kg]: | 6.200 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 M |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 018** | **Axial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 5.230 |
|  | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 40 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 023** | **Axial drilling and milling head ER 25 AX UT IC** | |
| | Weight [kg]: | 6.260 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 40 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |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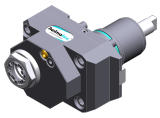
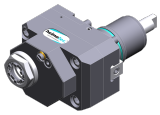
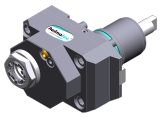
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

| Part-# | Name | |
|---|---|---|
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 024** | **Axial drilling and milling head ER 25 AX UT** | |
|  | Weight [kg]: | 5.230 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 025** | **Axial drilling and milling head ER 25 AX UT IC** | |
|  | Weight [kg]: | 6.330 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 026** | **Axial drilling and milling head ER 25 AX UT** | |
|  | Weight [kg]: | 5.300 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 18000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 027** | **Axial drilling and milling head ER 25 AX UT IC** | |
| | Weight [kg]: | 6.350 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen
T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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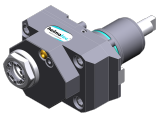
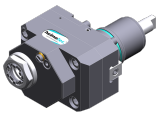
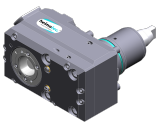
| Part-# | Name | |
|---|---|---|
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 18000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 028** | **Axial drilling and milling head ER 25 AX UT** | |
|  | Weight [kg]: | 5.240 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 55 029** | **Axial drilling and milling head ER 25 AX UT IC** | |
|  | Weight [kg]: | 6.220 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Offset [mm]: | 42 |
| **8 019 56 042** | **Axial drilling and milling head C 4 IC** | |
|  | Weight [kg]: | 7.720 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | 62 |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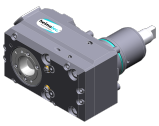
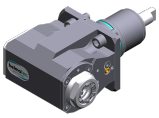
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 019 56 057** | **Axial drilling and milling head C 4 IC** | |
|  | Weight [kg]: | 7.650 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | 62 |
| **8 030 55 076** | **Angle-mill- and drill holder ER 25 AX UT** | |
| | Weight [kg]: | 6.860 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 55 081** | **Angle-mill- and drill holder ER 25 AX UT IC** | |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 55 122** | **Radial drilling and milling head ER 25 AX UT** | |
|  | Weight [kg]: | 6.380 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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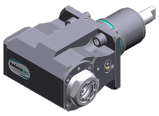
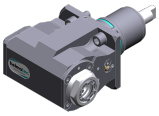
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Coolant: | EXT |
| | Please note: | stronger bearing; check applicability; |
| | Center distance [mm]: | 77 |
| **8 030 55 123** | **Radial drilling and milling head ER 25 AX UT IC** | |
|  | Weight [kg]: | 6.550 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |
| **8 030 55 139** | **Radial drilling and milling head ER 25 AX UT IC** | |
|  | Weight [kg]: | 6.560 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 18000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |
| **8 030 55 140** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 6.700 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 18000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |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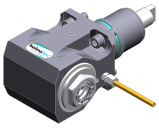
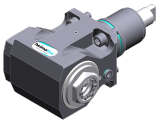
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 030 55 240** | **Radial drilling and milling head ER 25 AX UT** | |
|  | Weight [kg]: | 6.380 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |
| **8 030 55 241** | **Angle drilling and milling head ER 25 AX UT IC** | |
|  | Weight [kg]: | 6.960 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 030 56 076** | **Radial drilling and milling head HT 4** | |
| | Weight [kg]: | 6.970 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 56 077** | **Radial drilling and milling head HT 4** | |
| | Weight [kg]: | 6.920 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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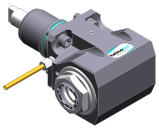
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 75 |
| **8 030 56 087** | **Angle-mill- and drill holder ER 32 AX UT** | |
| | Weight [kg]: | 6.880 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 56 088** | **Angle-mill- and drill holder ER 32 AX UT IC** | |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 56 092** | **Radial drilling and milling head ER 32 AX UT** | |
|  | Weight [kg]: | 6.830 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 56 093** | **Radial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 7.040 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 56 107** | **Radial drilling and milling head HT 4 IC** | |
| | Weight [kg]: | 7.180 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Combi bearing |
| | Center distance [mm]: | 75 |
| **8 030 56 121** | **Radial drilling and milling head HT 4 IC** | |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 18000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |
| **8 030 56 124** | **Radial drilling and milling head HT 4** | |
| | Weight [kg]: | 6.300 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:3 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 18000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |


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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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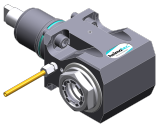
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 030 56 125** | **Radial drilling and milling head HT 4 IC** | |
| | Weight [kg]: | 6.520 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |
| **8 030 56 126** | **Radial drilling and milling head HT 4** | |
| | Weight [kg]: | 6.340 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 77 |
| **8 030 56 237** | **Radial drilling and milling head ER 32 AX UT** | |
|  | Weight [kg]: | 6.500 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |
| **8 030 56 238** | **Radial drilling and milling head ER 32 AX UT IC** | |
| | Weight [kg]: | 7.200 |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |

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Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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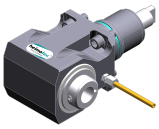
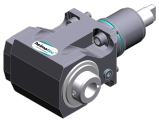
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 030 56 256** | **Radial drilling and milling head HT 4** | |
|  | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |
| **8 030 56 257** | **Radial drilling and milling head HT 4 IC** | |
|  | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HT 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 037 53 001** | **Radial disk mill head arbor 13** | |
| | Weight [kg]: | 6.960 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | Arbor 13 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 32 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | opposite |
| | Coolant: | no |
| | Center distance [mm]: | 76 |
| **8 037 54 007** | **Radial disk mill head arbor 16** | |
| | Weight [kg]: | 12.220 |
| | Version: | ± 10° turnable; at 0° position can be pinned |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | Arbor 16 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | strong version; stronger bearing |
| | Center distance [mm]: | 87,5 |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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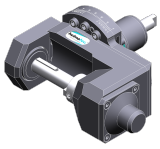
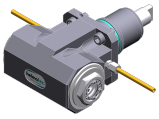
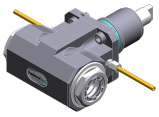
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 037 55 007** | **Radial disk mill head arbor 22** | |
|  | Weight [kg]: | 12.520 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | Arbor 22 |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | same |
| | Coolant: | no |
| | Please note: | strong version with stronger bearing |
| | Center distance [mm]: | 87,5 |
| **8 037 55 013** | **Radial disk mill head arbor 1"** | |
| | Weight [kg]: | 11.640 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | Arbor 1" (25,4mm) |
| | Gear ratio [i]: | 2:1 |
| | Torque max [Nm]: | 63 |
| | Rotation max [1/min]: | 3000 |
| | Rotating direction: | same |
| | Coolant: | no |
| | Please note: | strong version with stronger bearing |
| | Center distance [mm]: | 87,5 |
| **8 039 55 047** | **Radial drilling and milling head ER 25 AX UT** | |
| | Weight [kg]: | 6.800 |
|  | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Version: | double spindle |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 25 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 75 |
| **8 039 56 021** | **Radial drilling and milling head ER 32 AX UT** | |
| | Weight [kg]: | 6.600 |
|  | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Version: | double spindle |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 32 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50 |
| | Rotation max [1/min]: | 12000 |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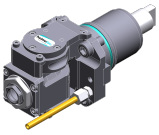
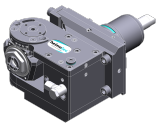
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Rotating direction: | same/opposite |
| | Coolant: | EXT |
| | Please note: | stronger bearing |
| | Center distance [mm]: | 75 |
| **8 040 53 000** | **Universal head ± 90° adjustable ER 11 AX** | |
| | Weight [kg]: | 3.150 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 11 A |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 10 |
| | Rotation max [1/min]: | 5000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 57 |
| **8 040 54 002** | **Universal head ± 90° adjustable ER 16** | |
| | Weight [kg]: | 3.180 |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 10 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 57 |
| **8 040 54 032** | **Universal head ± 90° adjustable ER 16 AX UT** | |
|  | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Pressure max [bar]: | 140 |
| | Please note: | Check applicability; note center distance! |
| | Center distance [mm]: | 46 |
| **8 043 54 000** | **Universal head +135°/-30° adj. ER16 AX UT** | |
|  | Weight [kg]: | 9.850 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | EXT |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 69 |
| | Offset [mm]: | 60 |
| **8 043 54 001** | **Universal head +135°/-30° adj. ER16AX UTIK** | |
| | Weight [kg]: | 9.920 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 69 |
| | Offset [mm]: | 60 |
| **8 043 54 002** | **Universal head +135°/-30° adj. ER16 AX UT** | |
| | Weight [kg]: | 9.930 |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 69 |
| | Offset [mm]: | 60 |
| **8 043 54 003** | **Universal head +135°/-30° adj. ER16AX UTIK** | |
| | Weight [kg]: | 9.900 |
| | Notation: | offset |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 12 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | 180° reversible |
| | Center distance [mm]: | 69 |
| | Offset [mm]: | 60 |
| **8 043 54 034** | **Universal head ± 10° adjustable ER 16 AX UT IC** | |
| | Notation: | offset; 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |


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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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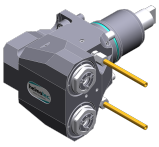
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Torque max [Nm]: | 25 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Check applicability! note swivel range; |
| | Center distance [mm]: | 62 |
| | Offset [mm]: | 48,5 |
| **8 050 54 005** | **Multispindle drilling head ER 16 AX UT** | |
| | Weight [kg]: | 6.100 |
| | Notation: | offset |
| | Version: | 2-spindles |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:2 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Offset [mm]: | 56 |
| **8 050 56 006** | **Multispindle drilling head C 4 IC** | |
| | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Version: | 2-spindles |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 50/Sp. |
| | Rotation max [1/min]: | 6000 |
| | Rotating direction: | opposite |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Check applicability; tool length check ! |
| | Offset [mm]: | 62 |
| **8 053 54 045** | **Multispindle radial head ER 16 AX UT** | |
|  | Weight [kg]: | 6.850 |
| | Notation: | 180° reversible |
| | Version: | 2-spindles |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 32/Sp |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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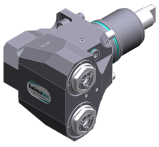
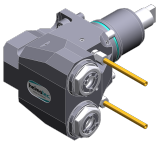
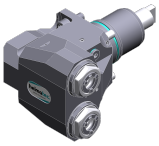
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 053 54 046** | **Multispindle radial head ER 16 AX UTIK** | |
|  | Notation: | 180° reversible |
| | Version: | 2-spindles |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 16 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 32/Sp |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 053 54 047** | **Multispindle radial head ER 20 AX UT** | |
|  | Notation: | 180° reversible |
| | Version: | 2-spindles |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 20 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 32/Sp |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Center distance [mm]: | 75 |
| **8 053 54 048** | **Multispindle radial head ER 20 AX UTIK** | |
|  | Notation: | 180° reversible |
| | Version: | 2-spindles |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | ER 20 A - u-tec |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 32/Sp |
| | Rotation max [1/min]: | 12000 |
| | Rotating direction: | same |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 068 54 000** | **Radial whirling unit HW 46** | |
| | Notation: | 180° reversible |
| | Tool drive: | Flat (~DIN 1809) |
| | Shank size [mm]: | 55.00 |
| | Shank type: | BMT |
| | Tool adaption: | HW 46 |
| | Gear ratio [i]: | 1:1 |
| | Torque max [Nm]: | 16 |
| | Rotation max [1/min]: | 8000 |
| | Rotating direction: | same |
| | Coolant: | EXT |
| | Please note: | without cutting inserts carrier; check applicability; |

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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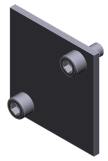
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Center distance [mm]: | 65 |
| **8 200 03 002** | **Cover plate** | |
|  | Weight [kg]: | 0.300 |
| | Shank type: | BMT |
| **8 224 11 003** | **Cut-off holder sq. 20** | |
| | Weight [kg]: | 1.040 |
| | Employment for: | right cutting tools |
| | Version: | Edge on side of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| **8 224 11 005** | **Cut-off holder sq. 20** | |
| | Weight [kg]: | 1.100 |
| | Employment for: | left cutting tools |
| | Version: | Edge on center of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| **8 224 11 016** | **Cut-off holder sq. 3/4" R 1441** | |
| | Weight [kg]: | 1.110 |
| | Employment for: | right cutting tools |
| | Version: | Edge on side of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | Coolant: | EXT |
| **8 224 11 022** | **Cut-off holder sq. 20** | |
| | Weight [kg]: | 1.350 |
| | Employment for: | right cutting tools |
| | Version: | Edge on side of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| **8 224 13 004** | **Cut-off holder SH 32** | |
| | Weight [kg]: | 1.000 |
| | Employment for: | Cut-off tool 32 |
| | Version: | Clampshaft on turret center |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | EXT |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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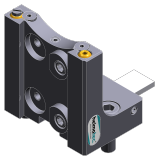
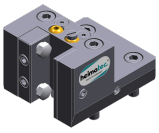
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 224 13 007** | **Cut-off holder SH 32** | |
|  | Weight [kg]: | 1.190 |
| | Employment for: | Cut-off tool 32 |
| | Version: | Clampshaft on turret side |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | EXT |
| **8 224 15 002** | **Universal turning holder sq. 25/20** | |
|  | Weight [kg]: | 2.800 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 25 |
| | | Sq. 25 |
| | Coolant: | EXT |
| | Please note: | With spacer strip for sq. 20 |
| **8 224 15 012** | **Universal turning holder sq. 1"** | |
| | Weight [kg]: | 2.720 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 1" (25,4mm) |
| | | Sq. 1" (25,4mm) |
| | Coolant: | EXT |
| **8 224 15 062** | **Universal turning holder sq. 25 IC** | |
| | Weight [kg]: | 3.100 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 25 |
| | | Sq. 25 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Key rail |
| **8 224 15 063** | **Universal turning holder sq. 1" IC** | |
| | Weight [kg]: | 3.100 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 1" (25,4mm) |
| | | Sq. 1" (25,4mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Key rail |
| **8 225 11 002** | **Cut-off holder sq. 20 R 1432** | |
| | Weight [kg]: | 1.120 |
| | Employment for: | left cutting tools |
| | Version: | Edge on side of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 225 11 005** | **Cut-off holder sq. 20** | |
| | Weight [kg]: | 1.170 |
| | Employment for: | right cutting tools |
| | Version: | Edge on center of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| **8 225 11 009** | **Cut-off holder sq. 3/4" R 1442** | |
| | Weight [kg]: | 1.110 |
| | Employment for: | left cutting tools |
| | Version: | Edge on side of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | Coolant: | EXT |
| **8 225 11 012** | **Cut-off holder sq. 3/4"** | |
| | Weight [kg]: | 1.200 |
| | Employment for: | right cutting tools |
| | Version: | Edge on center of turret |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | Coolant: | EXT |
| **8 229 16 008** | **Tool holder C 4 IC** | |
| | Weight [kg]: | 3.430 |
| | Notation: | 180° reversible |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | 55 |
| **8 229 16 009** | **Tool holder C 4 IC** | |
| | Weight [kg]: | 2.410 |
| | Notation: | 180° reversible |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | 12 |
| **8 240 14 022** | **Boring bar holder Ø 10 - slotted** | |
| | Weight [kg]: | 2.900 |
| | Notation: | 180° reversible |
| | Version: | slotted |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 10 |
| | Coolant: | EXT |


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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Pressure max [bar]: | 100 |
| | Center distance [mm]: | 75 |
| **8 240 15 006** | **Collet chuck holder ER 25** | |
| | Weight [kg]: | 3.520 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | ER 25 |
| | Coolant: | IC/Ext |
| | Please note: | Insert reversible |
| | Center distance [mm]: | 75 |
| **8 240 15 007** | **Insert drill holder 16 IC** | |
| | Weight [kg]: | 4.540 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Tool adaption: | Whistle-Notch (DIN 1835 E) 16 |
| | Coolant: | IC |
| | Center distance [mm]: | 75 |
| **8 240 15 019** | **Collet chuck holder ER 25 AX UT IC** | |
| | Weight [kg]: | 3.380 |
| | Notation: | 180° reversible; offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | ER 25 A - u-tec |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 75 |
| **8 240 16 004** | **Tool holder HT 4 IC** | |
| | Weight [kg]: | 2.890 |
| | Notation: | 180° reversible; offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 75 |
| **8 240 16 008** | **Collet chuck holder ER 32** | |
| | Weight [kg]: | 3.200 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Please note: | Insert reversible |
| | Center distance [mm]: | 75 |
| **8 240 16 009** | **Insert drill holder 20 IC** | |
| | Weight [kg]: | 4.480 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Tool adaption: | Whistle-Notch (DIN 1835 E) 20 |
| | Coolant: | IC |
| | Center distance [mm]: | 75 |


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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 240 16 030** | **Boring bar holder Ø 20** | |
| | Weight [kg]: | 3.940 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 20 |
| | Coolant: | IC/Ext |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 16 034** | **Collet chuck holder ER 32** | |
| | Weight [kg]: | 3.060 |
| | Notation: | 180° reversible; offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 75 |
| **8 240 16 045** | **Tool holder C 4 IC** | |
| | Weight [kg]: | 2.960 |
| | Notation: | 180° reversible |
| | Version: | offset; right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Center distance [mm]: | 75 |
| **8 240 16 046** | **Tool holder C 4 IC** | |
| | Weight [kg]: | 3.480 |
| | Notation: | 180° reversible |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Center distance [mm]: | 75 |
| **8 240 16 072** | **Tool holder C 4 IC** | |
| | Weight [kg]: | 4.000 |
| | Notation: | 180° reversible |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Center distance [mm]: | 95 |


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Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 240 16 077** | **Boring bar holder Ø 20 - slotted** | |
| | Weight [kg]: | 3.120 |
| | Notation: | 180° reversible |
| | Version: | slotted |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 20 |
| | Coolant: | EXT |
| | Pressure max [bar]: | 100 |
| | Center distance [mm]: | 75 |
| **8 240 17 005** | **Boring bar holder Ø 25** | |
| | Weight [kg]: | 3.820 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 17 007** | **Boring bar holder Ø 25** | |
| | Weight [kg]: | 2.320 |
| | Notation: | 180° reversible |
| | Version: | offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 17 011** | **Boring bar holder Ø 25,4 (1")** | |
| | Weight [kg]: | 3.800 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 1" (25,4mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 17 023** | **Insert drill holder 25 IC** | |
| | Weight [kg]: | 4.380 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Tool adaption: | Whistle-Notch (DIN 1835 E) 25 |
| | Coolant: | IC |
| | Center distance [mm]: | 75 |


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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 240 17 065** | **Boring bar holder Ø 25 - slotted** | |
| | Weight [kg]: | 3.670 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 25 |
| | Coolant: | EXT |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 17 078** | **Boring bar holder Ø 1 1/4" - slotted** | |
| | Weight [kg]: | 3.440 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 1 1/4" (31,75mm) |
| | Coolant: | EXT |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 18 010** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 3.640 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 18 012** | **Boring bar holder Ø 32 offset** | |
| | Weight [kg]: | 2.420 |
| | Notation: | 180° reversible |
| | Version: | offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 18 016** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 4.370 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 90 |


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Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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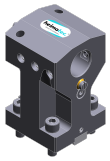
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 240 18 021** | **Insert drill holder 32 IC** | |
| | Weight [kg]: | 4.200 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Tool adaption: | Whistle-Notch (DIN 1835 E) 32 |
| | Coolant: | IC |
| | Center distance [mm]: | 75 |
| **8 240 18 033** | **Boring bar holder Ø 1 1/4"** | |
| | Weight [kg]: | 3.630 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 1 1/4" (31,75mm) |
| | Coolant: | IC/Ext |
| | Please note: | Housing rigid |
| | Center distance [mm]: | 75 |
| **8 240 18 037** | **Boring bar holder Ø 1 1/2"** | |
| | Weight [kg]: | 4.540 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 1 1/2" (38,1mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 240 18 088** | **Boring bar holder Ø 32 offset** | |
| | Weight [kg]: | 4.200 |
| | Notation: | offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | Front edge ø32- adapter 20mm from turret center offset |
| | Center distance [mm]: | 75 |
| **8 240 18 092** | **Boring bar holder Ø 32** | |
| | Weight [kg]: | 5.250 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 32 |
| | Coolant: | IC/Ext |
| | Please note: | Check applicability! |
| | Center distance [mm]: | 110 |
| **8 240 18 098** | **Boring bar holder Ø 1 1/4"** | |
|  | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 1 1/4" (31,75mm) |
| | Coolant: | IC/Ext |
| | Please note: | Check applicability! |
| | Center distance [mm]: | 100 |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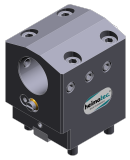
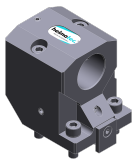
heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 240 19 009** | **Boring bar holder Ø 40** | |
|  | Weight [kg]: | 4.480 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 75 |
| **8 240 19 025** | **Insert drill holder 40 IC** | |
|  | Weight [kg]: | 4.740 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Tool adaption: | Whistle-Notch (DIN 1835 E) 40 |
| | Coolant: | IC |
| | Center distance [mm]: | 75 |
| **8 240 19 139** | **Boring bar holder Ø 40** | |
| | Weight [kg]: | 4.760 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC |
| | Please note: | Check applicability! |
| | Center distance [mm]: | 100 |
| **8 240 19 142** | **Boring bar holder Ø 40 offset** | |
| | Weight [kg]: | 5.000 |
| | Notation: | offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Please note: | Front edge Ø40- adapter 60mm from turret center offset |
| | Center distance [mm]: | 75 |
| **8 240 19 143** | **Boring bar holder Ø 40 offset** | |
| | Weight [kg]: | 4.000 |
| | Notation: | offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 40 |
| | Coolant: | IC/Ext |
| | Please note: | Front edge Ø40- adapter 20mm from turret center offset |
| | Center distance [mm]: | 75 |
| **8 244 12 025** | **Facing holder sq. 25** | |
| | Weight [kg]: | 5.160 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 25 |
| | Coolant: | EXT |
| | Please note: | Check applicability; note tool length! |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 249 15 001** | **Double collet chuck holder ER 25** | |
| | Weight [kg]: | 4.240 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | ER 25 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 75 |
| **8 249 16 000** | **Double collet chuck holder ER 32** | |
| | Weight [kg]: | 4.000 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | ER 32 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 75 |
| **8 249 16 009** | **Double tool holder HT 4** | |
| | Weight [kg]: | 3.660 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | HT 4 |
| | Coolant: | IC/Ext |
| | Center distance [mm]: | 75 |
| **8 249 16 015** | **Double tool holder C 4 IC** | |
| | Weight [kg]: | 5.370 |
| | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4<br>heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Center distance [mm]: | 75 |
| **8 249 16 027** | **Double tool holder C 4 IC** | |
| | Weight [kg]: | 6.280 |
| | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4<br>heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Center distance [mm]: | 95 |


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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
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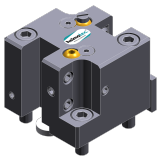
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 250 16 005** | **Multiple tool holder C 4 IC** | |
| | Weight [kg]: | 4.620 |
| | Employment for: | Main- and sub spindle |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | ±55 |
| **8 251 11 000** | **Double turning holder sq. 20** | |
| | Weight [kg]: | 2.250 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | Coolant: | EXT |
| **8 251 11 003** | **Double turning holder sq. 20** | |
|  | Weight [kg]: | 2.420 |
| | Notation: | 180° reversible |
| | Employment for: | right cutting tools |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | EXT |
| **8 251 11 007** | **Double turning holder sq. 3/4"** | |
| | Weight [kg]: | 2.390 |
| | Notation: | 180° reversible |
| | Employment for: | right cutting tools |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | Coolant: | EXT |
| **8 251 13 009** | **Combi multiple holder 6x sq. 3/4" IC** | |
| | Weight [kg]: | 6.780 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Key rail |
| **8 251 13 010** | **Combi multiple holder 3x sq. 3/4" IC** | |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 3/4" (19,05mm) |
| | | Sq. 3/4" (19,05mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |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Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Please note: | Key rail |
| **8 251 14 064** | **Combi multiple holder 3x sq. 20 IC** | |
| | Weight [kg]: | 3.950 |
| | Employment for: | Main spindle |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| **8 251 14 066** | **Combi multiple holder 6x sq. 20 IC** | |
| | Weight [kg]: | 6.780 |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Key rail |
| **8 251 14 094** | **Combi multiple holder 3x sq. 20 IC** | |
| | Weight [kg]: | 3.820 |
| | Employment for: | Sub spindle |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Key rail |
| **8 251 15 048** | **Combi double turning holder sq. 25 IC** | |
| | Weight [kg]: | 5.000 |
| | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 25 |
| | | Sq. 25 |
| | | Sq. 25 |
| | | Sq. 25 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 100 |
| | Please note: | Key rail |
| **8 251 16 010** | **Multiple tool holder C 4 IC** | |
| | Weight [kg]: | 4.900 |
| | Employment for: | Main spindle |
| | Version: | right |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | heimatec Capto(TM) C 4 |
| | | heimatec Capto(TM) C 4 - 15° |

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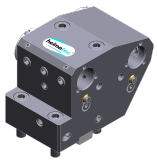
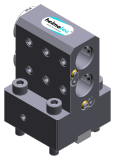
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| | Coolant: | IC |
| | Please note: | Check applicability; note tool length! |
| | Offset [mm]: | 64 |
| | | 64 |
| **8 253 17 105** | **Multiple boring bar holder 2x Ø 25** | |
|  | Weight [kg]: | 5.560 |
| | Notation: | 180° reversible |
| | Employment for: | Main- and sub spindle |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 25 |
| | | Ø 25 - 15° |
| | Coolant: | IC/Ext |
| | Please note: | Check applicability! |
| | Center distance [mm]: | 75 |
| **8 253 17 125** | **Multiple boring bar holder Ø 25** | |
| | Weight [kg]: | 3.720 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 25 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 65/100 |
| **8 253 17 127** | **Multiple boring bar holder Ø 1"** | |
|  | Weight [kg]: | 3.450 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Ø 1" (25,4mm) |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 140 |
| | Center distance [mm]: | 65/100 |
| **8 259 12 010** | **Multiple turning holder 2x sq. 20** | |
| | Weight [kg]: | 2.890 |
| | Notation: | 180° reversible |
| | Version: | Y-axes offset |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Sq. 20 |
| | | Sq. 20 |
| | Coolant: | EXT |
| **8 263 19 002** | **Tool holder with rotating centering point** | |
| | Weight [kg]: | 4.280 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Rotation max [1/min]: | 6000 |
| | Coolant: | EXT |
| | Please note: | Taper roller bearings |
| | Center distance [mm]: | 75 |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com
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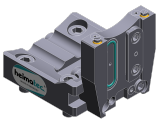
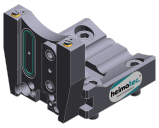
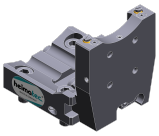
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 320 12 010** | **Cut-off holder, height adjustable SH 26 IC** | |
|  | Weight [kg]: | 1.680 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 26 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| **8 320 12 020** | **Cut-off holder, height adjustable SH 26 IC** | |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 26 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| | Please note: | with offset cut-off tool holder |
| **8 320 13 002** | **Cut-off holder, height adjustable SH 32 IC** | |
|  | Weight [kg]: | 1.570 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| **8 320 13 010** | **Cut-off holder, height adjustable SH 32 IC** | |
|  | Weight [kg]: | 1.730 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| | Please note: | Clampshaft internal |
| **8 320 13 015** | **Cut-off holder, height adjustable SH 32 IC** | |
| | Weight [kg]: | 1.830 |
| | Notation: | 180° reversible |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Clampshaft SH 32 |
| | Coolant: | IC/Ext |
| | Pressure max [bar]: | 70 |
| | Please note: | with offset cut-off tool holder |
| **8 782 16 001** | **Spacer plate 20mm** | |
| | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Centering key slot b 20 |
| | Coolant: | EXT |
| | Please note: | Plate without fastening screws ! |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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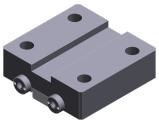
# JX-250 Ø65/75 Std. Revolver links

| Part-# | Name | |
|---|---|---|
| **8 782 16 003** | **Spacer plate 25mm** | |
|  | Shank type: | BMT |
| | Machine adaption: | Centering key b 20 |
| | Tool adaption: | Centering key slot b 20 |
| | Coolant: | EXT |
| | Please note: | Plate without fastening screws ! |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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
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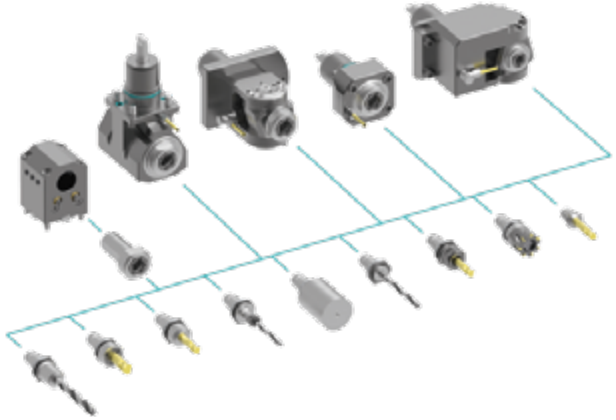

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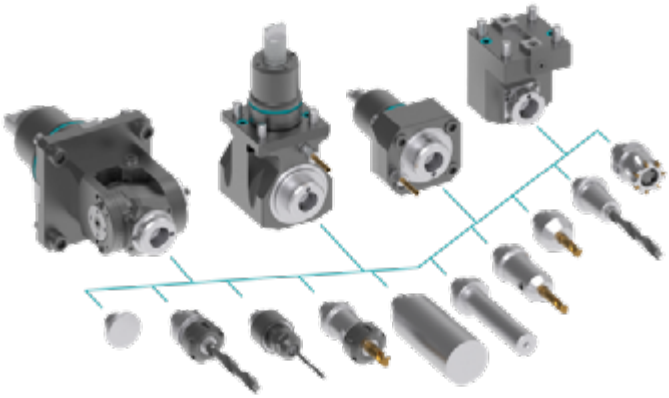

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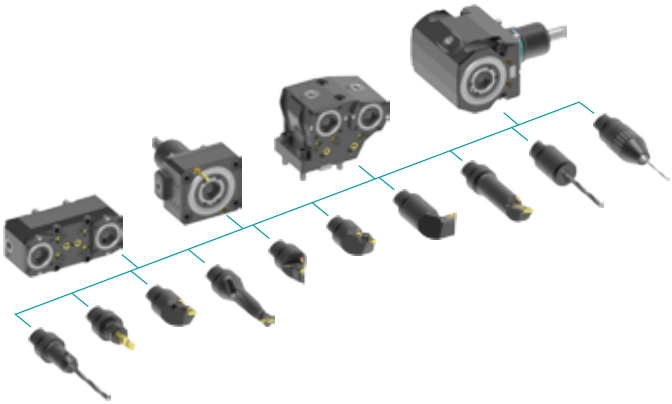

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heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
DE-77871 Renchen

T +49 7843 9466 0
info@heimatec.com
www.heimatec.com

● heimatec overseas branches

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**heimatec GmbH**
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

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