HAAS

DS-30/Y - BMT 65

Part-#	Tool adaption	Rotation max [1/min]	Gear ratio	Coolant	Pressure max.	Center distance
Axial drilling and milling head						
8 010 66 143	**ER 32 A - u-tec**	12.000	1:1	IC/Ext	100 bar	--
8 010 66 145	**ER 32 A - u-tec**	12.000	1:1	EXT	140 bar	--
Radial drilling and milling head						
8 030 66 239	**ER 32 A - u-tec**	10.000	1:1	EXT	140 bar	**72 mm**
8 030 66 243	**ER 32 A - u-tec**	10.000	1:1	IC/Ext	140 bar	**72 mm**
Radial drilling and milling head, double spindle						
8 039 66 025	**ER 32 A - u-tec**	10.000	1:1	EXT	--	**72 mm**
Universal head, offset						
8 043 65 000	**ER 25 A - u-tec**	6.000	1:1	EXT	--	**69 mm**
8 043 65 004	**ER 25 A - u-tec**	6.000	1:1	IC/Ext	140 bar	**69 mm**

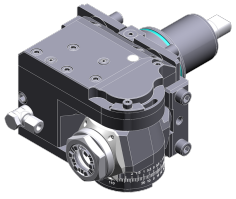
Illustrations similar.

8 010 66 143

8 010 66 145

8 030 66 239

8 039 66 025



8 043 65 000

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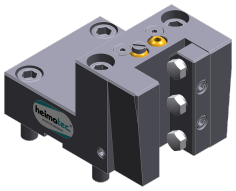
HAAS

DS-30/Y - BMT 65

Part-#	Tool adaption	Coolant	Pressure max.	Center distance
Universal turning holder				
8 224 15 006	**Sq. 25**	EXT	80 bar	--
8 224 15 053	**Sq. 25**	IC/Ext	140 bar	--
Boring bar holder				
8 240 17 044	**Ø 25**	IC/Ext	--	**72 mm**
8 240 18 089	**Ø 32**	IC/Ext	--	**72 mm**
8 240 19 032	**Ø 40**	IC/Ext	80 bar	**72 mm**
8 240 19 132	**Ø 40**	IC/Ext	--	**72 mm**
8 240 19 067	**Ø 50**	IC/Ext	80 bar	**72 mm**
Combi facing holder				
8 244 15 005	**Sq. 25**	EXT	80 bar	--
Double turning holder				
8 251 15 003	**Sq. 25**	EXT	80 bar	--
8 251 15 046	**Sq. 25**	IC/Ext	100 bar	--
Cut-off holder, height adjustable				
8 320 13 005	**Clampshaft SH 32**	IC/Ext	140 bar	--

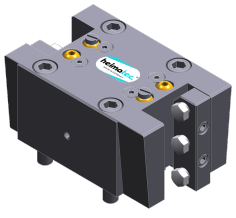
Illustrations similar.



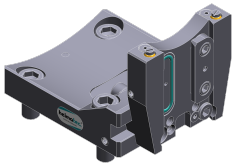
8 224 15 006

8 240 17 044

8 244 15 005



8 251 15 003



8 320 13 005

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