

**TOPSELLER -**  
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Live Tools

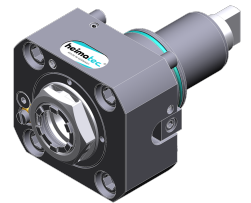
**heimatec**®

SMEC

PL 2500 Y/SY/MS

| Part-#                                                  | Tool adaption          | Rotation<br>max [1/min] | Gear ratio | Coolant | Pressure<br>max. | Center<br>distance |
|---------------------------------------------------------|------------------------|-------------------------|------------|---------|------------------|--------------------|
| <b>Axial drilling and milling head</b>                  |                        |                         |            |         |                  |                    |
| 8 010 66 143                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | IC/Ext  | 100 bar          | --                 |
| 8 010 66 145                                            | <b>ER 32 A - u-tec</b> | 12.000                  | 1:1        | EXT     | 140 bar          | --                 |
| <b>Radial drilling and milling head</b>                 |                        |                         |            |         |                  |                    |
| 8 030 66 239                                            | <b>ER 32 A - u-tec</b> | 10.000                  | 1:1        | EXT     | 140 bar          | <b>72 mm</b>       |
| 8 030 66 243                                            | <b>ER 32 A - u-tec</b> | 10.000                  | 1:1        | IC/Ext  | 140 bar          | <b>72 mm</b>       |
| <b>Radial drilling and milling head, double spindle</b> |                        |                         |            |         |                  |                    |
| 8 039 66 025                                            | <b>ER 32 A - u-tec</b> | 10.000                  | 1:1        | EXT     | --               | <b>72 mm</b>       |
| <b>Universal head, offset</b>                           |                        |                         |            |         |                  |                    |
| 8 043 65 000                                            | <b>ER 25 A - u-tec</b> | 6.000                   | 1:1        | EXT     | --               | <b>69 mm</b>       |
| 8 043 65 004                                            | <b>ER 25 A - u-tec</b> | 6.000                   | 1:1        | IC/Ext  | 140 bar          | <b>69 mm</b>       |

*Illustrations similar.*



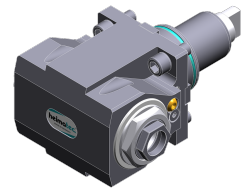
8 010 66 143



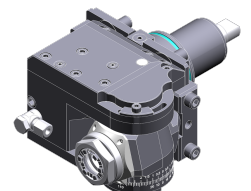
8 010 66 145



8 030 66 239



8 039 66 025



8 043 65 000

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Static Tools

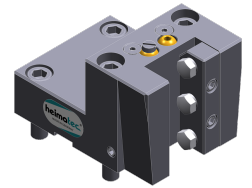
**heimatec**®

# SMEC

## PL 2500 Y/SY/MS

| Part-#                          | Tool adaption | Coolant | Pressure max. | Center distance |
|---------------------------------|---------------|---------|---------------|-----------------|
| <b>Universal turning holder</b> |               |         |               |                 |
| 8 224 15 006                    | <b>Sq. 25</b> | EXT     | 80 bar        | --              |
| 8 224 15 053                    | <b>Sq. 25</b> | IC/Ext  | 140 bar       | --              |
| <b>Boring bar holder</b>        |               |         |               |                 |
| 8 240 17 044                    | <b>Ø 25</b>   | IC/Ext  | --            | <b>72 mm</b>    |
| 8 240 18 028                    | <b>Ø 32</b>   | IC/Ext  | --            | <b>72 mm</b>    |
| 8 240 19 032                    | <b>Ø 40</b>   | IC/Ext  | 80 bar        | <b>72 mm</b>    |
| 8 240 19 067                    | <b>Ø 50</b>   | IC/Ext  | 80 bar        | <b>72 mm</b>    |
| <b>Combi facing holder</b>      |               |         |               |                 |
| 8 244 15 005                    | <b>Sq. 25</b> | EXT     | 80 bar        | --              |
| <b>Double turning holder</b>    |               |         |               |                 |
| 8 251 15 003                    | <b>Sq. 25</b> | EXT     | 80 bar        | --              |
| 8 251 15 046                    | <b>Sq. 25</b> | IC/Ext  | 100 bar       | --              |

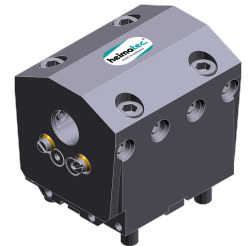
*Illustrations similar.*



8 224 15 006



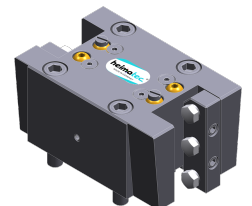
8 224 15 053



8 240 17 044



8 244 15 005



8 251 15 003