TOOL CATALOGUE

heimatec®

Mazak

SQT 15

M/MS/MY/MSY

08/2026

High-tech from heimatec -
heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsiiary in Asia and India and numerous representatives as well as trading partners all over the world.

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Static tool holders
Live tool units
Precision tools
Tools for turning and machining centres
Tools for swiss type lathes
Tool changing and uick-change systems
Tool systems for gear production
Digital tool management

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Part-#	Name	
8 010 45 009	**Axial drilling and milling head ER 25**	
	Weight [kg]:	3.920
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 46 044	**Axial drilling and milling head ER 32 IC**	
	Weight [kg]:	3.980
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 239	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	4.030
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 011 44 003	**Axial milling head universal arbor 3/4"**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 011 44 015	**Axial milling head universal arbor 16**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same

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Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
8 018 45 000	**Axial drilling and milling head ER 25**	
	Weight [kg]:	6.500
	Notation:	Y-axes adjustable
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
8 019 42 000	**Axial drilling and milling head Weldon 6**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 43 001	**Axial drilling and milling head Weldon 8**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 44 000	**Axial milling head universal arbor 16**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50

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Part-#	Name	
8 019 44 006	**Axial drilling and milling head Weldon 10**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 10
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 015	**Axial milling head universal arbor 22**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 45 036	**Axial milling head universal arbor 22**	
	Weight [kg]:	6.010
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 019 45 040	**Axial milling head universal arbor 22**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

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Part-#	Name	
8 019 45 049	**Axial milling head universal arbor 22**	
	Notation:	offset
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing (extended version)
	Offset [mm]:	50
8 019 45 070	**Axial drilling and milling head Weldon 16 IC**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 108	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	5.450
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 109	**Axial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	5.850
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

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Part-#	Name	
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 45 143	**Axial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	7.280
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 004	**Axial drilling and milling head ER 32**	
	Weight [kg]:	5.480
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 46 010	**Axial drilling and milling head ER 32 IC**	
	Weight [kg]:	5.700
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 014	**Axial drilling and milling head ER 32 AX UT**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT

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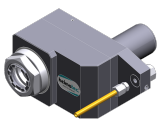
Part-#	Name	
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 062	**Axial drilling and milling head ER 32 IC**	
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 071	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	5.990
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 072	**Axial drilling and milling head HT 4**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 46 104	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	5.850
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 111	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	7.320
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	32
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 019 46 127	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	6.860
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 132	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	6.790
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

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Part-#	Name	
8 019 46 151	**Axial drilling and milling head HT 4 IC**	
	Weight [kg]:	5.570
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Offset [mm]:	50
8 019 46 186	**Axial drilling and milling head Weldon 20**	
	Weight [kg]:	6.180
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 202	**Axial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	7.280
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	80
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 46 221	**Axial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	9.330
	Notation:	offset
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite

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Part-#	Name	
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	115
8 019 46 224	**Axial drilling and milling head HT 4 IC**	
	Weight [kg]:	7.480
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	15000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 003	**Axial drilling and milling head Weldon 25**	
	Weight [kg]:	6.270
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 006	**Axial drilling and milling head HT 5**	
	Weight [kg]:	5.430
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Offset [mm]:	50
8 019 47 009	**Axial drilling and milling head HT 5 IC**	
	Weight [kg]:	5.620
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50

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Part-#	Name	
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 019 47 015	**Axial drilling and milling head HT 5**	
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50
8 019 47 016	**Axial drilling and milling head HT 5 IC**	
	Weight [kg]:	5.980
	Notation:	offset
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Offset [mm]:	50
8 030 42 002	**Radial drilling and milling head Weldon 6 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 6
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 030 43 006	**Radial drilling and milling head Weldon 8 IC**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 8
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext

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Part-#	Name	
	Pressure max [bar]:	25
	Center distance [mm]:	130
8 030 44 085	**Radial drilling and milling head ER 16 AX UT**	
	Weight [kg]:	9.570
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:4
	Torque max [Nm]:	5
	Rotation max [1/min]:	24000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 45 034	**Radial drilling and milling head ER 25 AX UT**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 45 048	**Radial drilling and milling head ER 25**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 45 068	**Radial drilling and milling head ER 25**	
	Weight [kg]:	8.680
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:3
	Torque max [Nm]:	8
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130

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Part-#	Name	
8 030 45 116	**Radial drilling and milling head Weldon 16 IC**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 45 174	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	8.820
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 45 205	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	8.890
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 45 209	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	8.380
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Center distance [mm]:	130
8 030 45 247	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	8.610
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 45 303	**Radial drilling and milling head ER 25 AX UT IC**	
	Weight [kg]:	8.830
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	12
	Rotation max [1/min]:	15000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 039	**Radial drilling and milling head ER 32 IC**	
	Weight [kg]:	9.040
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 064	**Radial drilling and milling head ER 32**	
	Weight [kg]:	8.480
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000

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Part-#	Name	
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 098	**Radial drilling and milling head ER 32**	
	Weight [kg]:	9.060
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 108	**Radial drilling and milling head ER 32**	
	Version:	Special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 030 46 147	**Radial drilling and milling head ER 32 AS IC**	
	Weight [kg]:	9.400
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC
	Center distance [mm]:	130
8 030 46 174	**Radial drilling and milling head Weldon 20**	
	Weight [kg]:	9.120
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing

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Part-#	Name	
	Center distance [mm]:	130
8 030 46 179	**Radial drilling and milling head ER 32 IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 189	**Radial drilling and milling head Weldon 20 IC**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 20
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 293	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	8.820
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 296	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	8.240
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
	Center distance [mm]:	130
8 030 46 298	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	9.330
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 305	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	8.080
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 310	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	9.790
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	16
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 46 315	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	8.700
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140

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Part-#	Name	
	Center distance [mm]:	130
8 030 46 375	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	9.380
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Combi bearing
	Center distance [mm]:	130
8 030 46 388	**Radial drilling and milling head HT 4**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 46 401	**Radial drilling and milling head HT 4 IC**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 46 472	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	8.370
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130

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Part-#	Name	
8 030 47 004	**Radial drilling and milling head Weldon 25**	
	Weight [kg]:	9.500
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 47 017	**Radial drilling and milling head HT 5**	
	Weight [kg]:	8.440
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 030 47 023	**Radial drilling and milling head HT 5 IC**	
	Weight [kg]:	8.990
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 030 48 001	**Radial drilling and milling head HT 6**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

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Part-#	Name	
8 030 48 002	**Radial drilling and milling head HT 6 IC**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
	Center distance [mm]:	130
8 030 48 013	**Radial drilling and milling head Weldon 32**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Weldon (DIN 1835 b) 32
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
8 031 44 016	**Radial milling head universal arbor 16**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 44 017	**Radial milling head universal arbor 16**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

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Part-#	Name	
8 031 44 023	**Radial milling head universal arbor 16**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 031 45 006	**Radial milling head universal arbor 22**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 010	**Radial milling head universal arbor 22**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 031 45 022	**Radial milling head universal arbor 22**	
	Weight [kg]:	9.180
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130

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Part-#	Name	
8 031 45 023	**Radial milling head universal arbor 22**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 031 45 035	**Radial polygon head arbor 22**	
	Weight [kg]:	9.130
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Arbor 22
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 031 45 038	**Radial polygon head arbor 22**	
	Employment for:	Main spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Polygon arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	130
8 033 46 055	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	10.620
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	130

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Part-#	Name	
8 033 46 120	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	10.700
	Notation:	offset
	Employment for:	Sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 037 45 006	**Woodruff keycutter ER 25 AX**	
	Weight [kg]:	8.660
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A
	Gear ratio [i]:	1333:1
	Torque max [Nm]:	32
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
8 039 45 019	**Radial drilling and milling head ER 25 AX UT**	
	Weight [kg]:	9.040
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 039 45 024	**Radial drilling and milling head ER 25**	
	Weight [kg]:	8.280
	Version:	20° angle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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Part-#	Name	
8 039 46 042	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	9.220
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	130
8 039 46 046	**Radial drilling and milling head ER 32 AX UT**	
	Weight [kg]:	11.580
	Notation:	offset
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	130
	Offset [mm]:	50
8 039 46 060	**Radial drilling and milling head ER 32 AX UT IC**	
	Weight [kg]:	10.690
	Version:	360° turnable; special
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	130
8 039 46 090	**Radial drilling and milling head ER 32 AX UT IC**	
	Notation:	offset
	Employment for:	Main- and sub spindle
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000

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Part-#	Name	
	Rotating direction:	same/opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Center distance [mm]:	130
	Offset [mm]:	50
8 040 44 042	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Weight [kg]:	5.260
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 44 043	**Universal head ± 90° adjustable ER 16 AX UT**	
	Weight [kg]:	5.350
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	87
8 040 44 044	**Universal head ± 90° adjustable ER 16 AX UT**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range
	Center distance [mm]:	125
8 040 44 045	**Universal head ± 90° adjustable ER 16 AX UT**	
	Weight [kg]:	5.220
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range

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Part-#	Name	
	Center distance [mm]:	87
8 040 44 048	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Center distance [mm]:	87
8 040 44 093	**Universal head ± 90° adjustable ER 16 AX UT**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range
	Center distance [mm]:	125
8 040 44 094	**Universal head ± 90° adjustable ER 16 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 16 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	12
	Rotation max [1/min]:	12000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range
	Center distance [mm]:	125
8 040 45 056	**Universal head ± 90° adjustable ER 25 AX UT**	
	Weight [kg]:	5.500
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range!
	Center distance [mm]:	87

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Part-#	Name	
8 040 45 057	**Universal head ± 90° adjustable ER 25 AX UT**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Note swivel range!
	Center distance [mm]:	125
8 040 45 066	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Weight [kg]:	5.530
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range!
	Center distance [mm]:	87
8 040 45 106	**Universal head ± 90° adjustable ER 25 AX UT IC**	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Note swivel range!
	Center distance [mm]:	125
8 050 45 026	**Multispindle drilling head ER 25 AX UT**	
	Employment for:	Main- and sub spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50/Sp.
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	50

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Part-#	Name	
8 050 45 030	**Multispindle drilling head ER 25 AX UT IC**	
	Weight [kg]:	6.730
	Notation:	offset
	Version:	2-spindles
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing; not on benachbarten stations
	Offset [mm]:	41,255
8 200 40 004	**Tool blank**	
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 41 000	**Plug Ø 40x60**	
	Weight [kg]:	1.140
	Shank size [mm]:	40.00
	Shank type:	VDI
8 202 40 003	**Basic holder for height adjustable adapter**	
	Weight [kg]:	3.340
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	EXT
8 202 40 006	**Basic holder longitudinal seat FN 12**	
	Weight [kg]:	3.300
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Interface FN 12
	Coolant:	EXT
8 214 43 004	**Cut-off holder SH 32**	
	Weight [kg]:	3.480
	Version:	Edge on center of turret
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 214 43 015	**Cut-off holder SH 32**	
	Weight [kg]:	3.360
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret center
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft

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Part-#	Name	
8 214 43 016	**Cut-off holder SH 32**	
	Weight [kg]:	3.370
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
	Please note:	demountalbe clampshaft
8 214 45 000	**Universal turning holder sq. 25**	
	Weight [kg]:	6.360
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 214 45 001	**Universal turning holder sq. 25**	
	Weight [kg]:	6.320
	Employment for:	Sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 214 45 003	**Universal turning holder sq. 1"**	
	Weight [kg]:	6.380
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 214 45 016	**Universal turning holder sq. 25 IC**	
	Weight [kg]:	6.420
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
8 230 44 000	**Tool holder HSK - A50**	
	Weight [kg]:	10.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69893 A - HSK 50
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 46 026	**Collet chuck holder ER 32**	
	Weight [kg]:	9.240
	Employment for:	Main spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	140

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Part-#	Name	
8 230 47 005	**Boring bar holder special version Ø 30**	
	Weight [kg]:	9.450
	Version:	Special
	Shank type:	VDI
	Tool adaption:	Ø 30
	Coolant:	EXT
	Center distance [mm]:	125
8 230 47 006	**Boring bar holder Ø 25**	
	Weight [kg]:	9.580
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 47 015	**Tool holder HT 5**	
	Weight [kg]:	9.280
	Employment for:	Main spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 48 007	**Boring bar holder Ø 32**	
	Weight [kg]:	9.360
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	Offset dimension to center 71 mm
	Center distance [mm]:	140
8 230 48 025	**Boring bar holder Ø 1 1/2"**	
	Weight [kg]:	9.100
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 1 1/2" (38,1mm)
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 49 001	**Boring bar holder Ø 40**	
	Weight [kg]:	9.160
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 49 006	**Boring bar holder Ø 40**	
	Weight [kg]:	9.080
	Notation:	offset
	Employment for:	Sub spindle
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI

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Part-#	Name	
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 230 49 027	**Boring bar holder Ø 50**	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
	Please note:	Official tool length is exceeded
	Center distance [mm]:	140
8 230 49 054	**Boring bar holder Ø 40**	
	Weight [kg]:	9.860
	Notation:	offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	Offset dimension to center 9 mm
	Center distance [mm]:	140
8 234 45 002	**Combi facing holder sq. 25**	
	Weight [kg]:	10.780
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 234 45 006	**Combi facing holder sq. 25**	
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
	Please note:	Machine: Mazak, QT Nexus 200 II M - 12
8 239 44 000	**Double collet chuck holder ER 20 M**	
	Weight [kg]:	9.640
	Employment for:	Main spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 20 M
	Coolant:	IC/Ext
	Center distance [mm]:	126/155
8 239 46 003	**Double collet chuck holder ER 32 IC**	
	Weight [kg]:	10.200
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	140

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Part-#	Name	
8 239 46 026	**Double boring bar holder Ø 20 IC/Ext**	
	Weight [kg]:	11.380
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 20
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 47 000	**Double boring bar holder Ø 25**	
	Weight [kg]:	10.920
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	EXT
	Center distance [mm]:	140
8 239 47 001	**Double boring bar holder Ø 25 IC/Ext**	
	Weight [kg]:	10.800
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 47 002	**Double tool holder HT 5**	
	Weight [kg]:	9.440
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 5
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 47 024	**Double boring bar holder Ø 1"**	
	Weight [kg]:	10.770
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	EXT
	Center distance [mm]:	140
8 239 48 002	**Double boring bar holder Ø 32**	
	Weight [kg]:	11.060
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	EXT
	Center distance [mm]:	140

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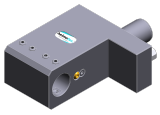
SQT 15 M/MS/MY/MSY

Part-#	Name	
8 239 48 017	**Double boring bar holder Ø 32 IC/Ext**	
	Weight [kg]:	11.050
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 239 49 000	**Double boring bar holder Ø 40**	
	Weight [kg]:	9.160
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	EXT
	Center distance [mm]:	140
8 239 49 014	**Double boring bar holder Ø 40**	
	Weight [kg]:	9.900
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	EXT
	Center distance [mm]:	140
8 239 49 018	**Double boring bar holder Ø 40 IC/Ext**	
	Weight [kg]:	10.650
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	140
8 251 45 000	**Combi double turning holder sq. 25**	
	Weight [kg]:	10.400
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 251 45 014	**Combi double turning holder sq. 25 IC**	
	Weight [kg]:	10.130
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext

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Part-#	Name	
8 253 47 005	**Double boring bar holder Ø 25**	
	Weight [kg]:	10.700
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	EXT
	Center distance [mm]:	105/148
8 253 47 007	**Double boring bar holder Ø 1"**	
	Weight [kg]:	10.700
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 1" (25,4mm)
	Coolant:	EXT
	Center distance [mm]:	105/148
8 259 42 000	**Multiple turning holder sq. 25**	
	Weight [kg]:	7.020
	Employment for:	Main spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25
	Coolant:	EXT
8 259 45 001	**Multiple turning holder 4x sq. 25**	
	Weight [kg]:	10.950
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	EXT
8 259 45 005	**Multiple turning holder 4x sq. 1"**	
	Weight [kg]:	10.930
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 1" (25,4mm) Sq. 1" (25,4mm) Sq. 1" (25,4mm) Sq. 1" (25,4mm)
	Coolant:	EXT

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SQT 15 M/MS/MY/MSY

Part-#	Name	
8 259 45 009	**Multiple turning holder 4x sq. 25 IC**	
	Weight [kg]:	10.600
	Employment for:	Main- and sub spindle
	Version:	Y-axes offset
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25 Sq. 25 Sq. 25 Sq. 25
	Coolant:	IC/Ext
8 320 43 008	**Cut-off holder, height adjustable SH 32 IC**	
	Weight [kg]:	3.930
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70

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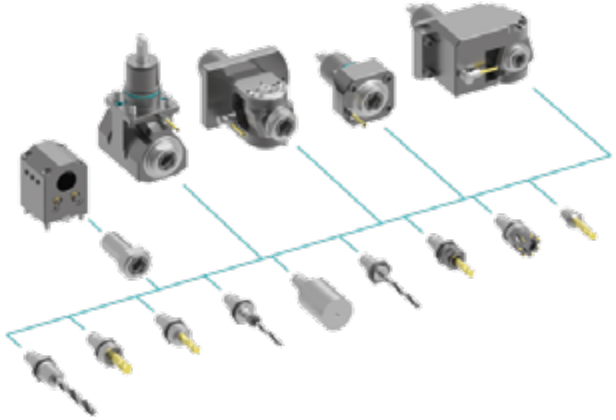

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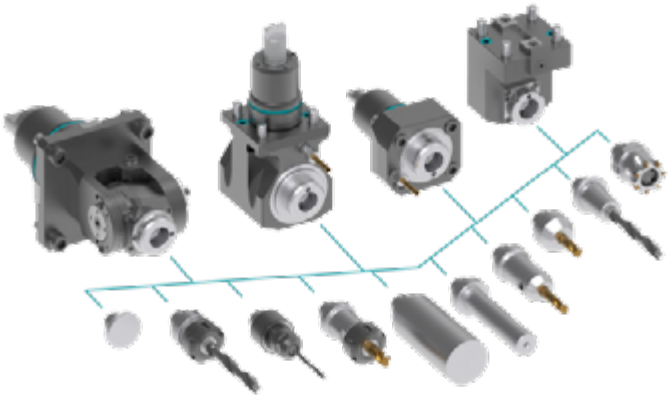

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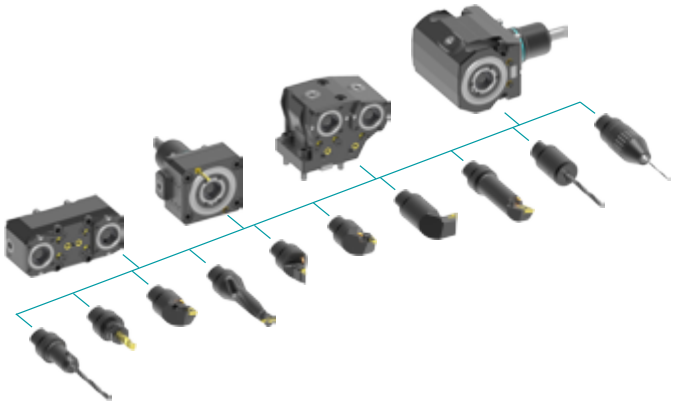

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