

Victor
Vturn
36/40/45/46 CV
- DIN 5480



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

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Part-#	Name
8 010 57 080	Axial drilling and milling head ER 40 AX UT
	Weight [kg]: 5.120
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: ER 40 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 100
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: EXT
8 010 57 087	Axial drilling and milling head ER 40 AX UT IC
	Weight [kg]: 5.240
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: ER 40 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 100
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 25
8 010 58 005	Axial drilling and milling head HT 6 IC
	Weight [kg]: 5.500
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: HT 6
	Gear ratio [i]: 1:1
	Torque max [Nm]: 63
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 25
8 030 56 037	Radial drilling and milling head ER 32
	Weight [kg]: 8.100
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 50.00
	Shank type: VDI
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 120

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Part-#	Name	
8 030 57 089	Radial drilling and milling head ER 40 AX UT	
	Weight [kg]:	8.980
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	120
8 030 57 090	Radial drilling and milling head ER 40 AX UT IC	
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	120
8 040 57 002	Universal head $\pm 90^\circ$ adjustable ER 40	
	Weight [kg]:	14.890
	Version:	right
	Tool drive:	DIN 5480
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	ER 40
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	4000
	Rotating direction:	same
	Coolant:	EXT
	Center distance [mm]:	123
8 200 51 002	Tool holder A2-50x135	
	Weight [kg]:	9.200
	Shank size [mm]:	50.00
	Shank type:	VDI
8 200 51 003	Tool holder A2-50x220	
	Weight [kg]:	14.240
	Shank size [mm]:	50.00
	Shank type:	VDI

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Part-#	Name
8 200 51 004	Tool holder A2-50x400 Weight [kg]: 24.700 Shank size [mm]: 50.00 Shank type: VDI
8 200 51 005	Plug Z2-50 S Weight [kg]: 2.260 Shank size [mm]: 50.00 Shank type: VDI
8 200 51 006	Plug Z2-50 K Weight [kg]: 0.200 Shank size [mm]: 50.00 Shank type: VDI
8 200 55 000	Tool holder A1-50x125 Weight [kg]: 19.800 Shank size [mm]: 50.00 Shank type: VDI
8 208 59 002	Test mandrel VDI 50x40x200 Weight [kg]: 3.860 Shank size [mm]: 50.00 Shank type: VDI
8 210 52 000	Tool holder F 50-MK 2 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: DIN 228 D - MK 2 Coolant: IC
8 210 53 000	Tool holder F 50-MK 3 Weight [kg]: 2.700 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: DIN 228 D - MK 3 Coolant: IC
8 210 53 001	Tool holder E2-50x 8 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 8 Coolant: IC/Ext
8 210 54 000	Tool holder E1-50x10 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 10 Coolant: IC
8 210 54 001	Tool holder E1-50x12 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 12 Coolant: IC

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Part-#	Name	
8 210 54 002	Tool holder E2-50x12	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 12
	Coolant:	IC/Ext
8 210 54 003	Tool holder F 50-MK 4	
	Weight [kg]:	2.760
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 4
	Coolant:	IC
8 210 54 004	Short drill chuck VDI 50x13	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Coolant:	EXT
8 210 54 005	Short drill chuck VDI 50x13 - IC	
	Weight [kg]:	2.920
	Shank size [mm]:	50.00
	Shank type:	VDI
	Coolant:	IC
8 210 54 006	Tool holder E2-50x10	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 10
	Coolant:	IC/Ext
8 210 55 000	Tool holder E1-50x16	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC
8 210 55 001	Tool holder E2-50x16	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 16
	Coolant:	IC/Ext
8 210 55 002	Tool holder F 50-MK 5	
	Weight [kg]:	8.320
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	DIN 228 D - MK 5
	Coolant:	IC
8 210 55 004	Short drill chuck VDI 50x16 - IC	
	Weight [kg]:	3.120
	Shank size [mm]:	50.00
	Shank type:	VDI
	Coolant:	IC

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Part-#	Name
8 210 56 000	Tool holder E1-50x20 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 20 Coolant: IC
8 210 56 001	Tool holder E2-50x20 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 20 Coolant: IC/Ext
8 210 57 000	Tool holder E2-50x25 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 25 Coolant: IC/Ext
8 210 57 001	Tool holder E1-50x25 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 25 Coolant: IC
8 210 57 002	Tool holder E3-50x C 25 Weight [kg]: 3.180 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: DIN 6388 - C 25 Coolant: IC
8 210 57 003	Tool holder E4-50xER 40 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: ER 40 Coolant: IC
8 210 58 000	Tool holder E1-50x32 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 32 Coolant: IC
8 210 58 001	Tool holder E2-50x32 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Ø 32 Coolant: IC/Ext
8 210 58 002	Tool holder E3-50x C 32 Weight [kg]: 3.620 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: DIN 6388 - C 32 Coolant: IC

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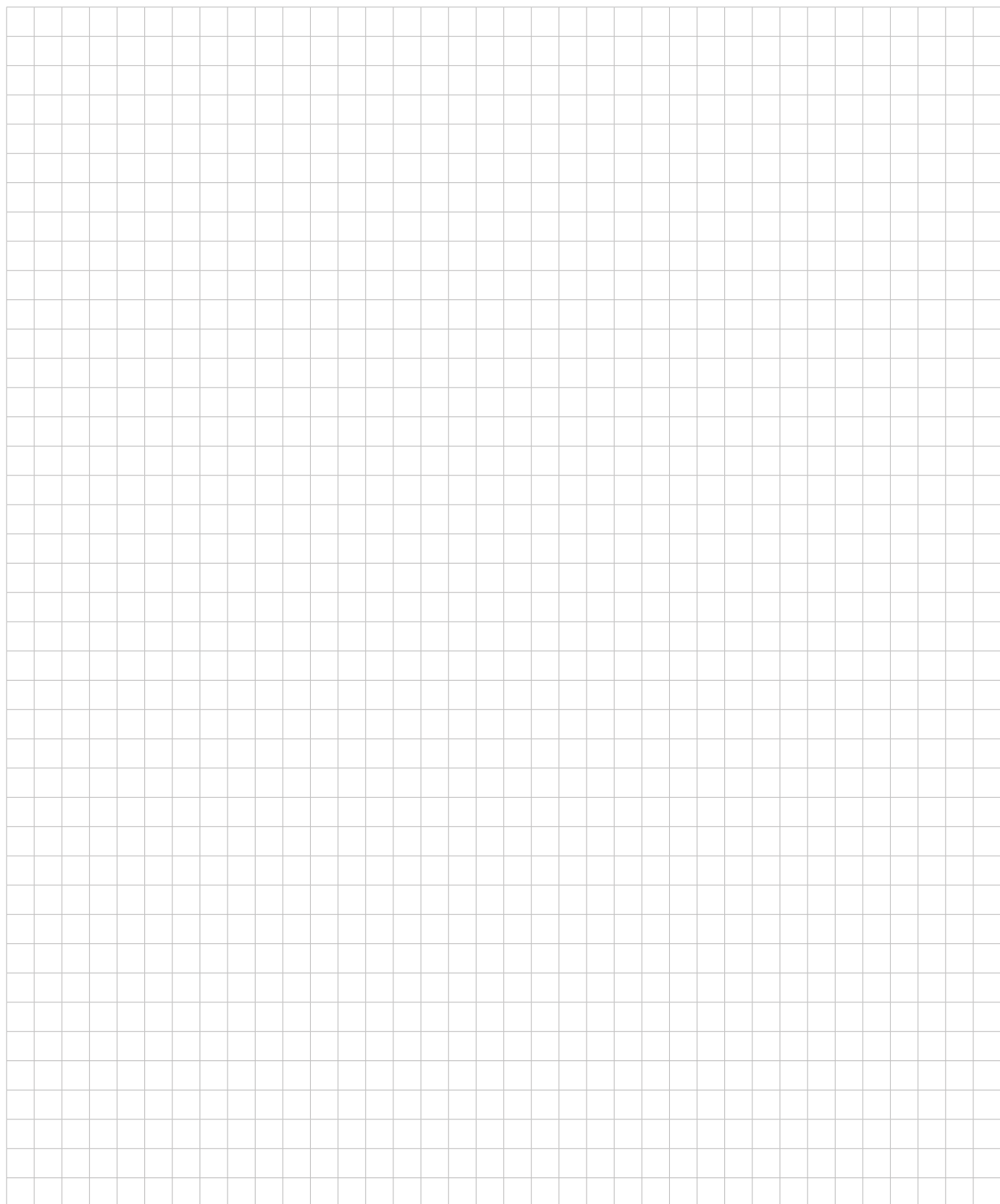
Part-#	Name	
8 210 59 001	Tool holder E2-50x50	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC/Ext
8 210 59 002	Tool holder E1-50x40	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC
8 210 59 003	Tool holder E1-50x50	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 50
	Coolant:	IC
8 210 59 004	Tool holder E2-50x40	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
8 210 59 005	Tool holder E1-50x44 - special	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 44
	Coolant:	IC
	Please note:	Special version
8 210 59 006	Tool holder E1-50x63 - special	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Ø 63
	Coolant:	IC
	Please note:	Special version
8 214 54 000	Tool holder C1-50x32	
	Weight [kg]:	5.660
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 214 54 001	Tool holder C3-50x32	
	Weight [kg]:	6.080
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT
8 234 54 000	Tool holder B1-50x32x55	
	Shank size [mm]:	50.00
	Shank type:	VDI
	Tool adaption:	Sq. 32/25
	Coolant:	EXT

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Part-#	Name
8 234 54 001	Tool holder B3-50x32x55 Weight [kg]: 4.420 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Sq. 32/25 Coolant: EXT
8 234 54 002	Tool holder B5-50x32x55 Weight [kg]: 5.220 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Sq. 32/25 Coolant: EXT
8 234 54 003	Tool holder B7-50x32x55 Weight [kg]: 5.640 Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Sq. 32/25 Coolant: EXT
8 320 53 004	Cut-off holder, height adjustable SH 32 IC Version: universal Shank size [mm]: 50.00 Shank type: VDI Tool adaption: Clampshaft SH 32 Coolant: IC/Ext Pressure max [bar]: 70



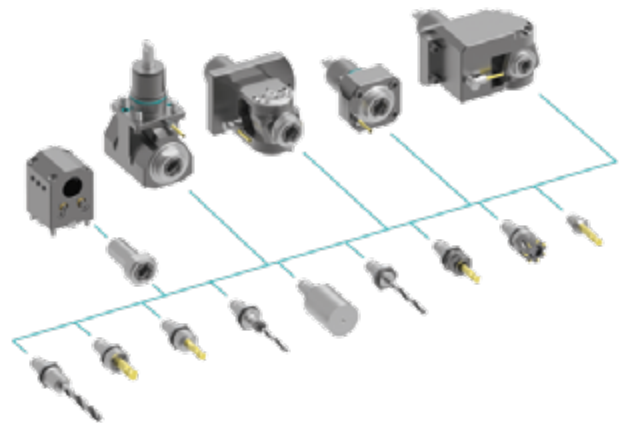
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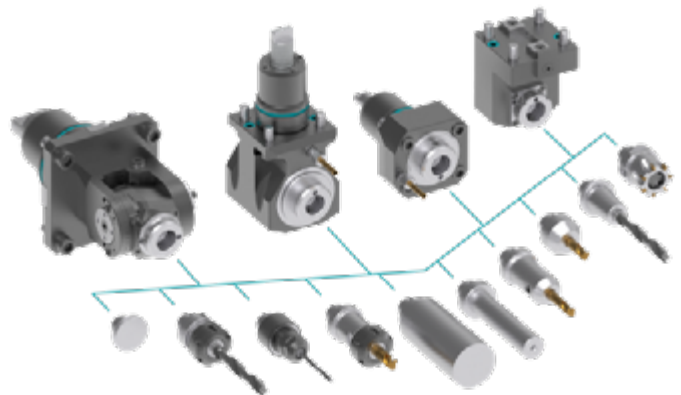
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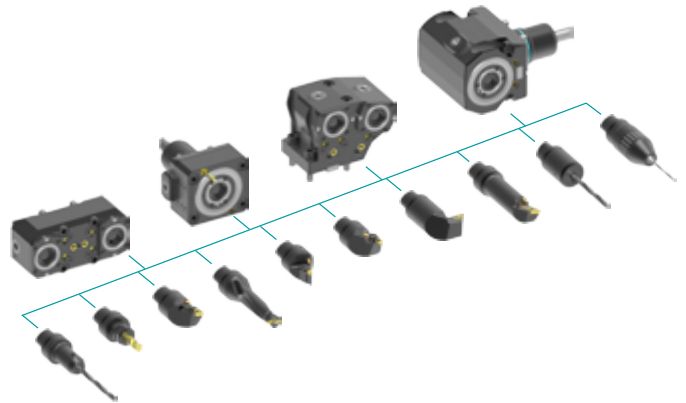
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● heimatec overseas branches

○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>