

Victor Vturn II 26 BCV



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

***OUR PRODCUTS**

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

Digital tool management

This catalogue, including all its parts, is protected by copyright. Any use outside the restricted limitations of the Copyright Act without the consent of heimatec is inadmissible and liable to prosecution. This applies in particular to duplication, translation, microfilming and storage and processing in electronic systems.

heimatec GmbH reserves the right to make technical changes at any time without giving prior notice. This applies in particular to adjustments at any time to meet new or changed international standards, or in case of further developments of our products or manufacturing processes.

The current version of our General Terms and Conditions can be found on our website.

Part-#	Name	
8 010 45 053	Axial drilling and milling head ER 25 IC	
	Weight [kg]:	3.420
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	round housing ø 84
8 010 45 094	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	3.440
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
8 010 45 156	Axial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	3.410
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
8 010 46 152	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	3.270
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT

Part-#	Name
8 010 46 165	Axial drilling and milling head ER 32 AX UT IC
	Weight [kg]: 3.440
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 25
8 010 46 235	Axial drilling and milling head ER 32 AX UT IC
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 10000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 100
	Please note: Dryrun possible
8 010 46 304	Axial drilling and milling head C 4
	Weight [kg]: 4.330
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: heimatec Capto(TM) C 4
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: EXT
	Please note: stronger bearing
8 010 47 034	Axial drilling and milling head HT 5
	Weight [kg]: 3.300
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: EXT
	Please note: round housing Ø 84

Part-#	Name
8 010 47 086	Axial drilling and milling head HT 5
	Weight [kg]: 3.330
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 4000
	Rotating direction: same
	Coolant: EXT
	Please note: Combi bearing
8 010 48 001	Axial drilling and milling head HT 6 IC
	Weight [kg]: 4.220
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 6
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 25
	Please note: round housing ø 84
8 013 44 005	Axial drilling and milling head ER 16 AX UT
	Weight [kg]: 2.940
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 16 A - u-tec
	Gear ratio [i]: 1:4
	Torque max [Nm]: 5
	Rotation max [1/min]: 24000
	Rotating direction: same
	Coolant: EXT
8 030 45 085	Radial drilling and milling head ER 25
	Weight [kg]: 6.560
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 25
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100

Victor

Vturn II 26 BCV

Part-#	Name
8 030 45 090	Radial drilling and milling head ER 25
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 25
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
8 030 45 223	Radial drilling and milling head ER 25 AX UT
	Weight [kg]: 6.520
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 25 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
8 030 46 119	Radial drilling and milling head ER 32
	Weight [kg]: 6.630
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
8 030 46 170	Radial drilling and milling head ER 32 IC
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: with fixation pin
	Center distance [mm]: 100

Part-#	Name
8 030 46 249	Radial drilling and milling head ER 32
	Weight [kg]: 6.820
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: EXT
	Center distance [mm]: 100
8 030 46 251	Radial drilling and milling head ER 32 IC
	Weight [kg]: 7.540
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 25
	Center distance [mm]: 100
8 030 46 304	Radial drilling and milling head ER 32 AX UT IC
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 100
8 030 46 306	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 6.390
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100

Part-#	Name
8 030 46 307	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 6.310
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
8 030 47 067	Radial drilling and milling head HT 5
	Weight [kg]: 5.560
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Center distance [mm]: 100
8 030 47 078	Radial drilling and milling head Weldon 25
	Weight [kg]: 7.640
	Version: left
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: Weldon (DIN 1835 b) 25
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: opposite
	Coolant: EXT
	Please note: stronger bearing
	Center distance [mm]: 100
8 030 47 142	Radial drilling and milling head HT 5 IC
	Weight [kg]: 8.290
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:2
	Torque max [Nm]: 16
	Rotation max [1/min]: 12000
	Rotating direction: opposite
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: stronger bearing
	Center distance [mm]: 100

Part-#	Name	
8 030 48 006	Radial drilling and milling head HT 6 IC	
	Weight [kg]:	7.900
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	100
8 031 44 025	Radial milling head universal arbor 16	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 16
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Center distance [mm]:	100
8 031 45 019	Radial polygon head arbor 22	
	Weight [kg]:	7.330
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Polygon arbor 22
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	100
8 031 46 009	Radial milling head universal arbor 27	
	Version:	left
	Tool drive:	DIN 5480
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Universal arbor 27
	Gear ratio [i]:	2:1
	Torque max [Nm]:	63
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	Combi bearing
	Center distance [mm]:	100

Part-#	Name
8 033 46 115	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 7.630
	Notation: offset
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: EXT
	Center distance [mm]: 100
8 033 47 013	Radial drilling and milling head HT 5 IC
	Weight [kg]: 8.480
	Notation: offset
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 5
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Center distance [mm]: 100
8 033 48 003	Radial drilling and milling head HT 6 IC
	Weight [kg]: 8.940
	Notation: offset
	Version: right
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: HT 6
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000
	Rotating direction: same
	Coolant: IC/Ext
	Pressure max [bar]: 140
	Please note: stronger bearing
	Center distance [mm]: 100
8 036 46 010	Radial drilling and milling head ER 32 AX UT
	Weight [kg]: 6.490
	Version: doubletoothed
	Tool drive: DIN 5480
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: ER 32 A - u-tec
	Gear ratio [i]: 1:1
	Torque max [Nm]: 50
	Rotation max [1/min]: 6000

Victor

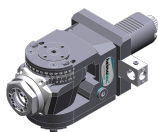
Vturn II 26 BCV

Part-#	Name
	Rotating direction: opposite Coolant: EXT Center distance [mm]: 100
8 036 46 012	Radial drilling and milling head ER 32 AX UT IC
	Weight [kg]: 6.920 Version: doubletoothed Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 32 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 50 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 100
8 039 45 048	Radial drilling and milling head ER 25 AX UT
	Weight [kg]: 7.940 Version: double spindle Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 50 Rotation max [1/min]: 6000 Rotating direction: same/opposite Coolant: EXT Please note: stronger bearing Center distance [mm]: 100
8 040 44 066	Universal head ± 90° adjustable ER 16 AX UT
	Version: right Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 87
8 040 44 067	Universal head ± 90° adjustable ER 16 AX UT
	Weight [kg]: 4.890 Version: left Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite

Victor

Vturn II 26 BCV

Part-#	Name
	Coolant: EXT Center distance [mm]: 87
8 040 44 070	Universal head ± 90° adjustable ER 16 AX UT IC Version: right Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 87
8 040 44 074	Universal head ± 90° adjustable ER 16 AX UT Version: left Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 12 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: EXT Center distance [mm]: 87
8 040 44 078	Universal head ± 90° adjustable ER 16 AX UT IC Weight [kg]: 4.980 Version: left Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 16 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 12 Rotation max [1/min]: 12000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Center distance [mm]: 87
8 040 45 073	Universal head ± 90° adjustable ER 25 AX UT IC Version: left Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140



Victor

Vturn II 26 BCV

Part-#	Name
	Please note: stronger bearing Center distance [mm]: 87
8 040 45 103	Universal head ± 90° adjustable ER 25 AX UT IC Weight [kg]: 5.170 Version: left; at 65° position can be pinned Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Center distance [mm]: 87
8 040 45 139	Universal head ± 90° adjustable ER 25 Weight [kg]: 5.230 Version: left Tool drive: DIN 5480 Shank size [mm]: 40.00 Shank type: VDI Tool adaption: ER 25 Gear ratio [i]: 1:1 Torque max [Nm]: 25 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: EXT Please note: stronger bearing Center distance [mm]: 87
8 200 40 000	Plug Z2-40 K Weight [kg]: 0.140 Shank size [mm]: 40.00 Shank type: VDI
8 200 40 001	Plug Z2-40 S Weight [kg]: 1.360 Shank size [mm]: 40.00 Shank type: VDI
8 200 41 002	Tool holder A2-40x120 Weight [kg]: 5.800 Shank size [mm]: 40.00 Shank type: VDI
8 200 41 003	Tool holder A2-40x200 Weight [kg]: 9.120 Shank size [mm]: 40.00 Shank type: VDI

Part-#	Name	
8 200 41 004	Tool holder A2-40x320	
	Weight [kg]:	14.360
	Shank size [mm]:	40.00
	Shank type:	VDI
8 200 44 000	Tool holder A1-40x100	
	Weight [kg]:	11.940
	Shank size [mm]:	40.00
	Shank type:	VDI
8 208 49 001	Test mandrel VDI 40x40x200	
	Weight [kg]:	3.020
	Shank size [mm]:	40.00
	Shank type:	VDI
8 208 49 003	Test mandrel VDI 40x40x300	
	Weight [kg]:	4.020
	Shank size [mm]:	40.00
	Shank type:	VDI
8 209 44 004	Adapter for VDI 40	
	Weight [kg]:	6.720
	Notation:	offset
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	100
8 209 44 005	Adapter for VDI 40	
	Weight [kg]:	6.740
	Notation:	offset
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	DIN 69880 - 40
	Coolant:	EXT
	Center distance [mm]:	100
8 214 43 000	Tool holder C1-40x25	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 214 43 001	Tool holder C3-40x25	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Victor

Vturn II 26 BCV

Part-#	Name	
8 214 43 008	Tool holder C1-40x25 special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 000	Tool holder C2-40x25	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 001	Tool holder C4-40x25	
	Employment for:	VDI 40
	Version:	left
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 215 43 003	Tool holder C2-40x25 special	
	Weight [kg]:	4.480
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 230 46 013	Collet chuck holder ER 32	
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Please note:	demountable in left version
	Center distance [mm]:	100
8 231 47 006	Boring bar holder Ø 25	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	120
8 231 48 000	Tool holder HT 6	
	Weight [kg]:	6.080
	Notation:	offset
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	HT 6
	Coolant:	IC/Ext
	Center distance [mm]:	100

Part-#	Name	
8 231 48 003	Boring bar holder Ø 32	
	Weight [kg]:	6.770
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 231 48 007	Boring bar holder Ø 32	
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	120
8 231 49 007	Boring bar holder Ø 40	
	Weight [kg]:	6.510
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Please note:	demountable in right version
	Center distance [mm]:	100
8 234 43 000	Tool holder B1-40x25x44	
	Employment for:	VDI 40
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 001	Tool holder B3-40x25x44	
	Employment for:	VDI 40
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 002	Tool holder B5-40x25x44	
	Weight [kg]:	3.120
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 43 003	Tool holder B7-40x25x44	
	Weight [kg]:	3.320
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Victor

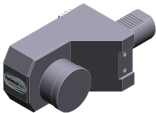
Vturn II 26 BCV

Part-#	Name	
8 234 43 005	Tool holder B5-40x25x44 special	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 234 45 003	Combi facing holder sq. 25/20	
	Weight [kg]:	6.160
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 000	Tool holder B2-40x25x44	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 001	Tool holder B4-40x25x44	
	Employment for:	VDI 40
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 002	Tool holder B6-40x25x44	
	Employment for:	VDI 40
	Version:	left; long
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 003	Tool holder B8-40x25x44	
	Weight [kg]:	3.360
	Version:	Left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 235 43 009	Tool holder B6-40x25x44 special	
	Weight [kg]:	2.960
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco

Part-#	Name	
8 235 43 010	Tool holder B2-40x25x44 special	
	Weight [kg]:	2.260
	Employment for:	VDI 40
	Version:	Special; left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	Insert for system "Jetstream" from Seco
8 239 45 005	Double collet chuck holder ER 25	
	Weight [kg]:	6.140
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 46 006	Double collet chuck holder ER 32	
	Weight [kg]:	6.390
	Employment for:	Main- and sub spindle
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	ER 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 47 003	Double boring bar holder Ø 25	
	Weight [kg]:	8.390
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 48 000	Double boring bar holder Ø 32	
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 239 48 009	Double boring bar holder Ø 32	
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	100

Victor

Vturn II 26 BCV

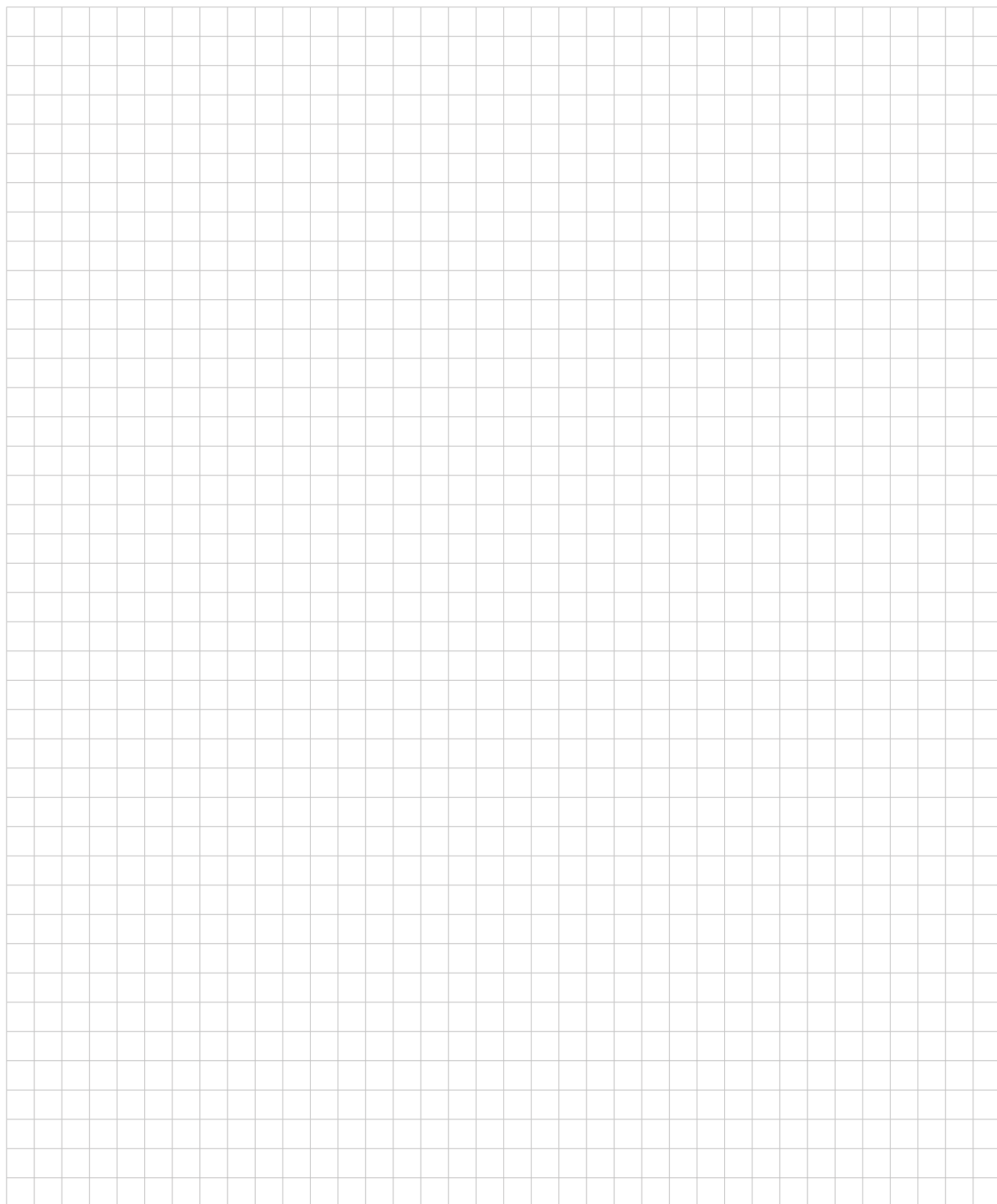
Part-#	Name	
8 239 49 007	Double boring bar holder Ø 40	
	Weight [kg]:	7.340
	Employment for:	Heavy duty cutting
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Ø 40
	Coolant:	IC/Ext
	Center distance [mm]:	100
8 251 45 003	Combi double turning holder sq. 25/20	
	Weight [kg]:	5.420
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 262 49 003	Stock stop VDI 40 - Ø 60 OD turret	
	Weight [kg]:	6.300
	Notation:	rotating
	Version:	left
	Shank size [mm]:	40.00
	Shank type:	VDI
	Coolant:	no
	Please note:	Lenght adjustable
	Center distance [mm]:	100
8 262 49 004	Stock stop VDI 40 - Ø 60 OD turret	
	Weight [kg]:	6.220
	Notation:	offset
	Version:	right
	Shank size [mm]:	40.00
	Shank type:	VDI
	Rotation max [1/min]:	8000
	Coolant:	no
	Center distance [mm]:	100
8 274 43 000	Square multiple holder D1-40x25	
	Weight [kg]:	3.660
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 274 43 001	Tool holder D2-40x25	
	Weight [kg]:	4.300
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
8 274 43 003	Square multiple holder D1-40x25	
	Weight [kg]:	5.160
	Version:	Special
	Shank size [mm]:	40.00
	Shank type:	VDI
	Tool adaption:	Sq. 25/20
	Coolant:	EXT

Victor

Vturn II 26 BCV

heimatec®

Part-#	Name
8 320 43 010	Cut-off holder, height adjustable SH 32 IC
	Weight [kg]: 2.440
	Version: universal
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 32
	Coolant: IC/Ext
	Pressure max [bar]: 70
8 320 43 014	Cut-off holder, height adjustable SH 32 IC
	Shank size [mm]: 40.00
	Shank type: VDI
	Tool adaption: Clampshaft SH 32
	Coolant: IC/Ext
	Pressure max [bar]: 70
	Please note: Clampshaft internal



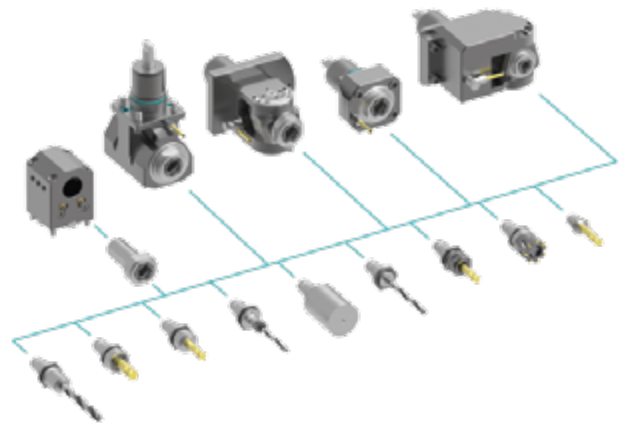
heimatec.u-tec®

heimatec.com

Products / Tool change systems /
u-tec® Tool-changing system



versions see catalog



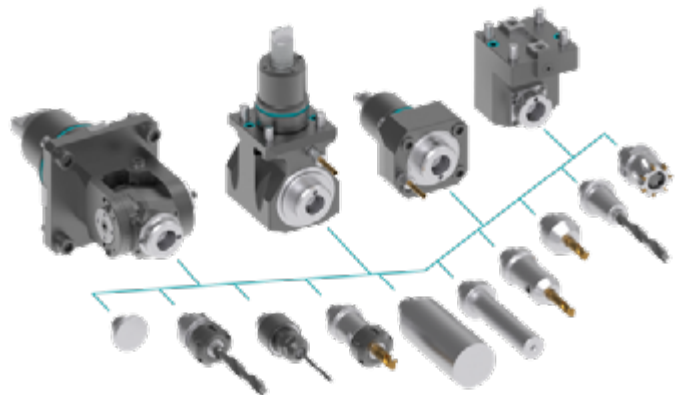
heimatec.easy-quick

heimatec.com

Products / Tool change systems /
easy-quick HT quick-changing system



versions see catalog



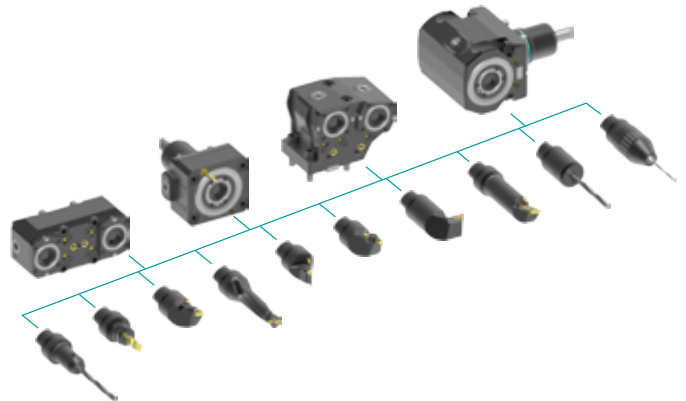
heimatec.Capto™

heimatec.com

Products / Tool change systems /
heimatec.Capto™ quick-changing system



versions see catalog



heimatec.accessories

heimatec.com

Products / Accessories



versions see catalog





● heimatec overseas branches

○ global representations of heimatec

heimatec[®]

heimatec GmbH
Präzisionswerkzeuge
Carl-Benz-Str. 4
77871 Renchen
Germany

T +49 7843 9466 0
www.heimatec.com
info@heimatec.com

Please find the contact details of our worldwide trading partners on our website:
<https://heimatec.com/business-partners>