

Takamatsu

Takamaz XT-8M / XT-8MY



High-tech from heimatec - heimatec - Tools and systems for productive turning and milling

heimatec belongs to the international technology and quality leaders for precision tools and specializes in the development and production of high-precision static and live tools for all CNC lathes, CNC turn-/mill machines and CNC machining centers.

The range of products* spans from static BMT and VDI tool holders, live tools up to highly complex customer-specific individual solutions. heimatec, headquartered in Renchen, has a own subsidiary in Asia and India and numerous representatives as well as trading partners all over the world.

*OUR PRODCUTS

Static tool holders

Live tool units

Precision tools

Tools for turning and machining centres

Tools for swiss type lathes

Tool changing and uick-change systems

Tool systems for gear production

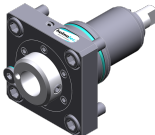
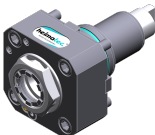
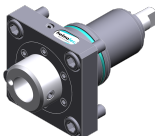
Digital tool management

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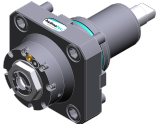
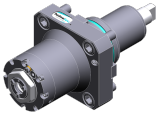
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Part-#	Name	
8 010 55 038	Axial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	3.050
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing
8 010 55 039	Axial drilling and milling head ER 25 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Pressure max [bar]:	140
8 010 55 051	Axial drilling and milling head Weldon 3/4"	
	Weight [kg]:	3.390
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	Weldon (DIN 1835 b) 3/4" (19,05mm)
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 55 057	Axial drilling and milling head ER 25 AX UT IC	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Dryrun possible

Part-#	Name	
8 010 55 120	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	3.190
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	8000
	Rotating direction:	same
	Coolant:	EXT
8 010 56 035	Axial drilling and milling head HT 4 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	stronger bearing
8 010 56 039	Axial drilling and milling head ER 32 AX UT	
	Weight [kg]:	3.200
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 32 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	Combi bearing
8 010 56 047	Axial drilling and milling head HT 4 IC	
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	HT 4
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	6000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	25
	Please note:	Combi bearing

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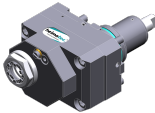
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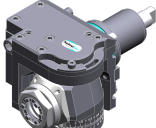
Part-#	Name	
8 010 56 089	Axial drilling and milling head ER 32 AX UT IC	
	Tool drive: Shank size [mm]: Shank type: Tool adaption: Gear ratio [i]: Torque max [Nm]: Rotation max [1/min]: Rotating direction: Coolant: Pressure max [bar]: Please note:	Flat (~DIN 1809) 55.00 BMT ER 32 A - u-tec 1:1 50 12000 same IC/Ext 100 Dryrun possible
8 010 56 119	Axial drilling and milling head C 4 IC	
	Notation: Tool drive: Shank size [mm]: Shank type: Tool adaption: Gear ratio [i]: Torque max [Nm]: Rotation max [1/min]: Rotating direction: Coolant: Pressure max [bar]: Please note:	180° reversible Flat (~DIN 1809) 55.00 BMT heimatec Capto(TM) C 4 1:1 50 6000 same IC/Ext 100 Check applicability; tool length check !;
8 013 54 008	Axial drilling and milling head ER 16 AX UT	
	Weight [kg]: Tool drive: Shank size [mm]: Shank type: Tool adaption: Gear ratio [i]: Torque max [Nm]: Rotation max [1/min]: Rotating direction: Coolant:	2.480 Flat (~DIN 1809) 55.00 BMT ER 16 A - u-tec 1:4 5 24000 same EXT
8 013 54 009	Axial drilling and milling head ER 16 AX UT IC	
	Tool drive: Shank size [mm]: Shank type: Tool adaption: Gear ratio [i]: Torque max [Nm]: Rotation max [1/min]: Rotating direction: Coolant: Pressure max [bar]:	Flat (~DIN 1809) 55.00 BMT ER 16 A - u-tec 1:4 5 24000 same IC/Ext 100

Part-#	Name	
8 019 55 050	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.000
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	40
	Rotation max [1/min]:	8000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 55 051	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.010
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	2:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	3000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 55 052	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	5.020
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:3
	Torque max [Nm]:	16
	Rotation max [1/min]:	18000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Offset [mm]:	42
8 019 55 053	Axial drilling and milling head ER 25 AX UT	
	Weight [kg]:	4.980
	Notation:	offset; 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:2
	Torque max [Nm]:	25
	Rotation max [1/min]:	16000
	Rotating direction:	opposite

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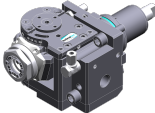
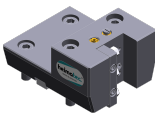
Part-#	Name
	Coolant: EXT Please note: stronger bearing Offset [mm]: 42
8 019 55 054	Axial drilling and milling head ER 25 AX UT IC
	Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 55.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:1 Torque max [Nm]: 40 Rotation max [1/min]: 6000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Offset [mm]: 42
8 019 55 056	Axial drilling and milling head ER 25 AX UT IC
	Weight [kg]: 6.130 Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 55.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:3 Torque max [Nm]: 16 Rotation max [1/min]: 18000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Offset [mm]: 42
8 019 55 057	Axial drilling and milling head ER 25 AX UT IC
	Weight [kg]: 6.060 Notation: offset; 180° reversible Tool drive: Flat (~DIN 1809) Shank size [mm]: 55.00 Shank type: BMT Tool adaption: ER 25 A - u-tec Gear ratio [i]: 1:2 Torque max [Nm]: 25 Rotation max [1/min]: 16000 Rotating direction: opposite Coolant: IC/Ext Pressure max [bar]: 140 Please note: stronger bearing Offset [mm]: 42

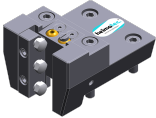
Part-#	Name	
8 030 55 175	Radial drilling and milling head ER 25 AX UT	
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	60
8 030 55 176	Radial drilling and milling head ER 25 AX UT IC	
	Weight [kg]:	6.500
	Notation:	180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	stronger bearing
	Center distance [mm]:	60
8 039 55 051	Radial drilling and milling head ER 25 AX UT	
	Weight [kg]:	7.000
	Version:	double spindle
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	50
	Rotation max [1/min]:	12000
	Rotating direction:	same/opposite
	Coolant:	EXT
	Center distance [mm]:	60
8 043 55 005	Universal head +110°/-20° adj. ER25 AX UT	
	Weight [kg]:	6.170
	Notation:	offset, 180° reversible
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT

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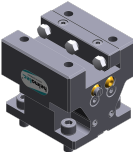
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Part-#	Name	
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
8 043 55 027	Universal head +110°/-20° adj. ER25 AX UT	
	Weight [kg]:	6.180
	Notation:	offset, 180° reversible
	Version:	at 45° position can be pinned
	Tool drive:	Flat (~DIN 1809)
	Shank size [mm]:	55.00
	Shank type:	BMT
	Tool adaption:	ER 25 A - u-tec
	Gear ratio [i]:	1:1
	Torque max [Nm]:	25
	Rotation max [1/min]:	6000
	Rotating direction:	opposite
	Coolant:	EXT
	Please note:	stronger bearing
	Center distance [mm]:	50
	Offset [mm]:	35
8 200 02 003	Cover plate	
	Weight [kg]:	0.361
	Shank size [mm]:	55.00
	Shank type:	BMT
8 202 00 009	Basic holder longitudinal seat FN 12	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Interface FN 12
	Coolant:	IC/Ext
	Pressure max [bar]:	140
8 224 03 003	Cut-off holder SH 32	
	Weight [kg]:	1.810
	Notation:	180° reversible
	Employment for:	Cut-off tool 32
	Version:	Clampshaft on turret side
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	EXT
8 224 04 002	Universal turning holder sq. 20	
	Weight [kg]:	3.460
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
	Coolant:	EXT

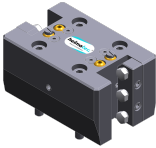
Part-#	Name	
8 224 04 062	Universal turning holder sq. 20 IC	
	Weight [kg]:	3.020
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
	Coolant:	IC/Ext
	Pressure max [bar]:	100
	Please note:	Key rail
8 224 05 003	Universal turning holder sq. 25	
	Weight [kg]:	3.620
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	EXT
8 224 05 005	Universal turning holder sq. 1"	
	Weight [kg]:	3.560
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 224 05 015	Universal turning holder sq. 25/20	
	Weight [kg]:	3.780
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Pressure max [bar]:	80
	Please note:	with spacer strip for sq. 20
8 224 05 023	Universal turning holder sq. 25/20	
	Weight [kg]:	3.150
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25/20
	Coolant:	EXT
	Please note:	with spacer strip for sq. 20
8 224 05 029	Universal turning holder sq. 25 IC	
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
	Coolant:	IC/Ext
	Pressure max [bar]:	140
	Please note:	Key rail

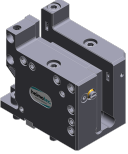
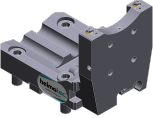
Part-#	Name	
8 229 06 004	Tool holder C 4 IC	
	Notation: Version: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Please note: Offset [mm]:	180° reversible right BMT Centering key b 15 heimatec Capto(TM) C 4 IC 140 Check applicability; note tool length! 38
8 229 06 009	Tool holder C 4 IC	
	Notation: Version: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Please note: Offset [mm]:	180° reversible left BMT Centering key b 15 heimatec Capto(TM) C 4 IC 140 Check applicability; note tool length! 38
8 240 06 061	Tool holder C 4 IC	
	Notation: Version: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Center distance [mm]:	180° reversible right BMT Centering key b 15 heimatec Capto(TM) C 4 IC 140 70
8 240 07 024	Boring bar holder Ø 1 1/4"	
	Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Center distance [mm]:	180° reversible BMT Centering key b 15 Ø 1 1/4" (31,75mm) IC/Ext 140 70
8 240 07 069	Boring bar holder Ø 25	
	Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Center distance [mm]:	180° reversible Main- and sub spindle BMT Centering key b 15 Ø 25 IC/Ext 70

Part-#	Name	
8 240 08 002	Boring bar holder Ø 32	
	Notation: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Center distance [mm]:	180° reversible BMT Centering key b 15 Ø 32 IC/Ext 140 70
8 240 08 009	Boring bar holder Ø 1 1/2"	
	Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Center distance [mm]:	5.470 180° reversible Main- and sub spindle BMT Centering key b 15 Ø 1 1/2" (38,1mm) IC/Ext 70
8 240 08 061	Boring bar holder Ø 32	
	Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Center distance [mm]:	6.490 180° reversible Main- and sub spindle BMT Centering key b 15 Ø 32 IC/Ext 80
8 240 09 009	Boring bar holder Ø 40	
	Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]: Center distance [mm]:	5.640 180° reversible Main- and sub spindle BMT Centering key b 15 Ø 40 IC/Ext 80 70
8 244 05 003	Combi facing holder sq. 25	
	Weight [kg]: Notation: Employment for: Shank type: Machine adaption: Tool adaption: Coolant: Pressure max [bar]:	5.340 180° reversible Main- and sub spindle BMT Centering key b 15 Sq. 25 EXT 80

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Part-#	Name	
8 244 05 006	Combi facing holder sq. 1"	
	Weight [kg]:	5.310
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 1" (25,4mm)
	Coolant:	EXT
8 251 05 001	Combi double turning holder sq. 25	
	Weight [kg]:	7.700
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 25
		Sq. 25
		Sq. 25
		Sq. 25
	Coolant:	EXT
	Pressure max [bar]:	80
8 253 07 011	Double boring bar holder Ø 25	
	Weight [kg]:	6.770
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Pressure max [bar]:	80
	Please note:	Check applicability; note tool length
	Center distance [mm]:	52/97
8 253 07 031	Double boring bar holder Ø 1"	
	Weight [kg]:	7.620
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1" (25,4mm)
		Ø 1" (25,4mm)
	Coolant:	IC/Ext
	Center distance [mm]:	52/97
8 253 07 042	Multiple boring bar holder Ø 1"	
	Weight [kg]:	8.840
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 1"
		Ø 1"
	Coolant:	IC/Ext
	Center distance [mm]:	47/90

Part-#	Name	
8 253 07 047	Double boring bar holder Ø 25	
	Weight [kg]:	6.940
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 25
		Ø 25
	Coolant:	IC/Ext
	Center distance [mm]:	44/87
8 253 08 002	Double boring bar holder Ø 32	
	Weight [kg]:	6.340
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Ø 32
		Ø 32
	Coolant:	IC/Ext
	Center distance [mm]:	44/87
8 259 04 007	Multiple turning holder sq. 20	
	Weight [kg]:	8.180
	Notation:	180° reversible
	Employment for:	Main- and sub spindle
	Version:	Special
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Sq. 20
		Sq. 20
		Sq. 20
	Coolant:	IC/Ext
8 320 03 025	Cut-off holder, height adjustable SH 32 IC	
	Weight [kg]:	1.910
	Notation:	180° reversible
	Shank type:	BMT
	Machine adaption:	Centering key b 15
	Tool adaption:	Clampshaft SH 32
	Coolant:	IC/Ext
	Pressure max [bar]:	70
	Please note:	Clampshaft internal

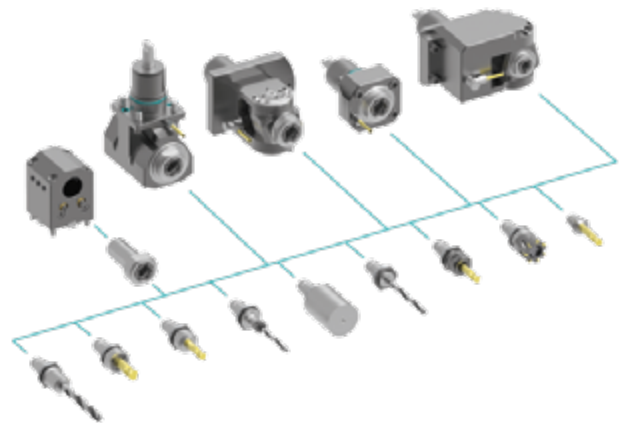
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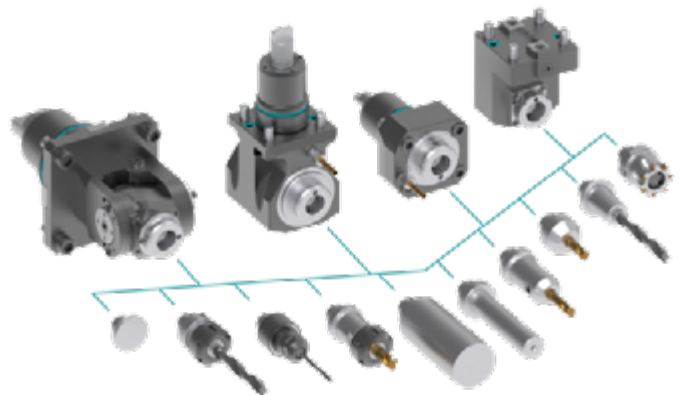
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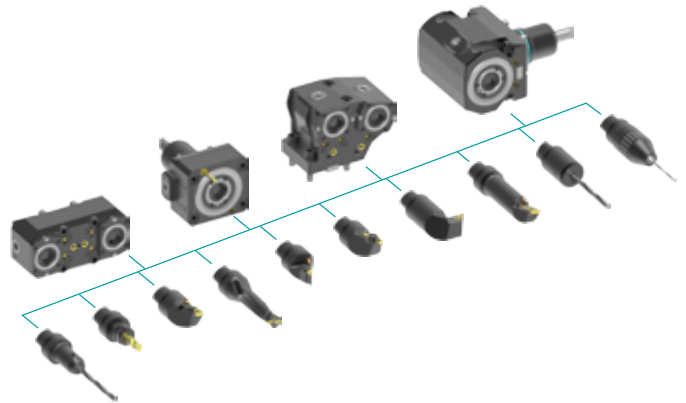
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